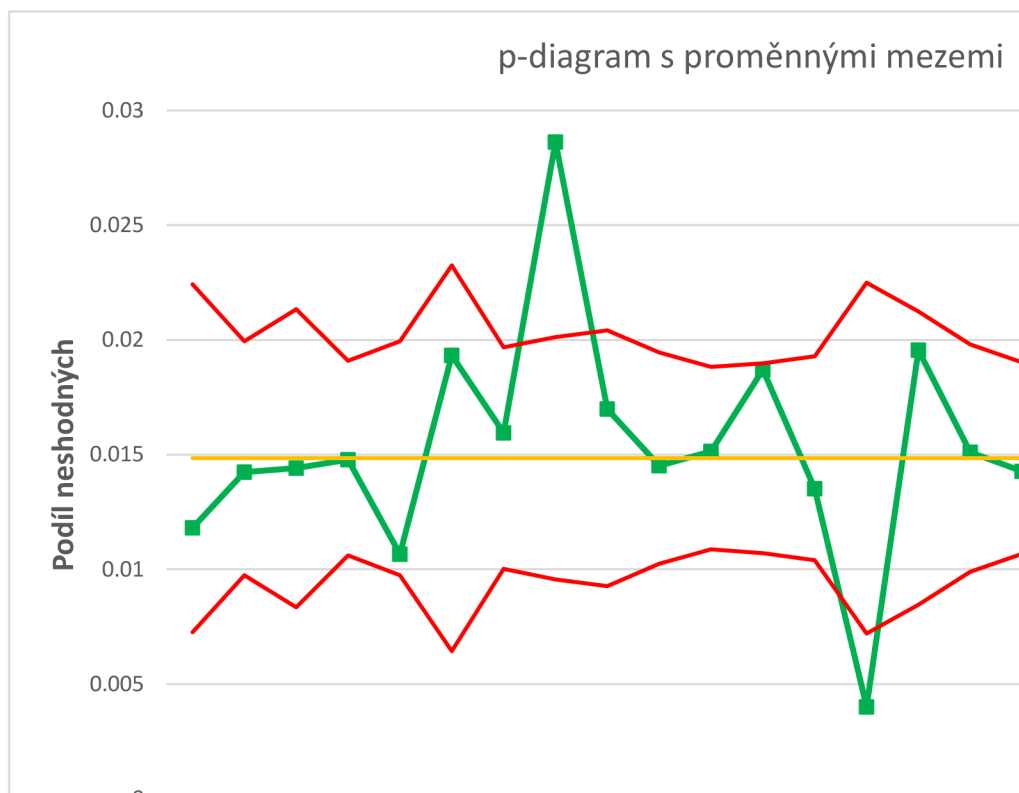


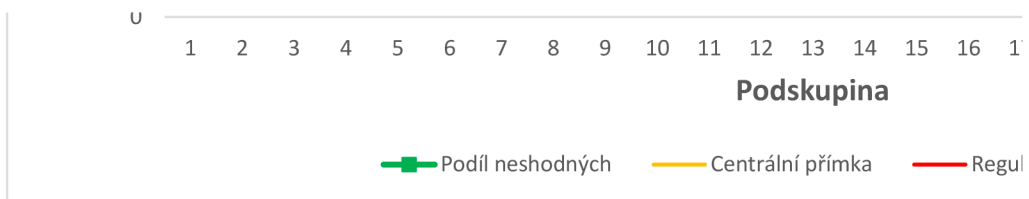
| Podskupina                       | Rozsah       | Počet neshodných | Podíl neshodných |
|----------------------------------|--------------|------------------|------------------|
| 1                                | 254          | 3                | 0.012            |
| 2                                | 562          | 8                | 0.014            |
| 3                                | 347          | 5                | 0.014            |
| 4                                | 812          | 12               | 0.015            |
| 5                                | 563          | 6                | 0.011            |
| 6                                | 207          | 4                | 0.019            |
| 7                                | 627          | 10               | 0.016            |
| 8                                | 524          | 15               | 0.029            |
| 9                                | 471          | 8                | 0.017            |
| 10                               | 689          | 10               | 0.015            |
| 11                               | 925          | 14               | 0.015            |
| 12                               | 856          | 16               | 0.019            |
| 13                               | 740          | 10               | 0.014            |
| 14                               | 250          | 1                | 0.004            |
| 15                               | 358          | 7                | 0.020            |
| 16                               | 596          | 9                | 0.015            |
| 17                               | 841          | 12               | 0.014            |
| 18                               | 725          | 10               | 0.014            |
| 19                               | 641          | 8                | 0.012            |
| 20                               | 239          | 3                | 0.013            |
| 21                               | 785          | 11               | 0.014            |
| 22                               | 625          | 9                | 0.014            |
| 23                               | 574          | 8                | 0.014            |
| 24                               | 697          | 8                | 0.011            |
| 25                               | 308          | 4                | 0.013            |
| <b>Celkem</b>                    | <b>14216</b> | <b>211</b>       |                  |
| <b>Průměrný podíl neshodných</b> |              |                  | <b>0.015</b>     |
|                                  |              |                  |                  |
| <b>Průměrný rozsah</b>           |              | <b>568.64</b>    |                  |
| <b>Rozpětí rozsahů</b>           |              | <b>718</b>       |                  |
|                                  |              |                  |                  |
| <b>Parametry diagramu</b>        |              |                  |                  |
| Centr.přímka                     | UCL          | LCL              |                  |
| 0.015                            | Proměnná     | Proměnná         |                  |

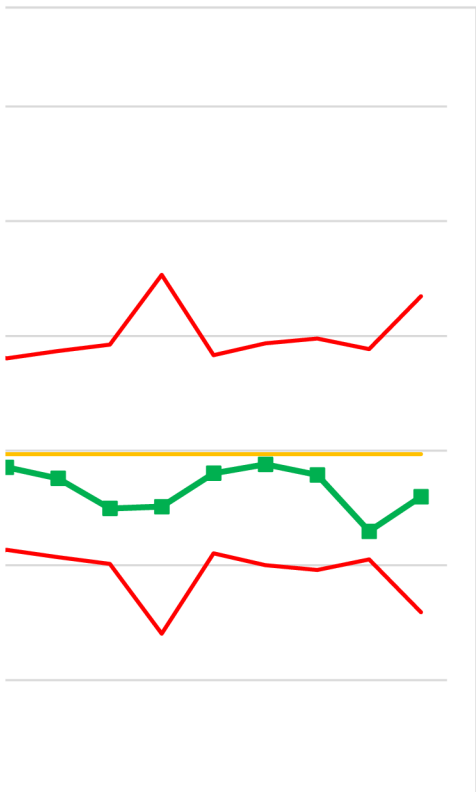


Podskupina: Podíl neshc Centrální p Regulační r Regulační meze

| Podskupina | Podíl neshc | Centrální p | Regulační r | Regulační meze |
|------------|-------------|-------------|-------------|----------------|
| 1          | 0.012       | 0.015       | 0.022       | 0.007          |
| 2          | 0.014       | 0.015       | 0.020       | 0.010          |
| 3          | 0.014       | 0.015       | 0.021       | 0.008          |
| 4          | 0.015       | 0.015       | 0.019       | 0.011          |
| 5          | 0.011       | 0.015       | 0.020       | 0.010          |
| 6          | 0.019       | 0.015       | 0.023       | 0.006          |
| 7          | 0.016       | 0.015       | 0.020       | 0.010          |
| 8          | 0.029       | 0.015       | 0.020       | 0.010          |
| 9          | 0.017       | 0.015       | 0.020       | 0.009          |
| 10         | 0.015       | 0.015       | 0.019       | 0.010          |
| 11         | 0.015       | 0.015       | 0.019       | 0.011          |
| 12         | 0.019       | 0.015       | 0.019       | 0.011          |
| 13         | 0.014       | 0.015       | 0.019       | 0.010          |
| 14         | 0.004       | 0.015       | 0.022       | 0.007          |
| 15         | 0.020       | 0.015       | 0.021       | 0.008          |
| 16         | 0.015       | 0.015       | 0.020       | 0.010          |
| 17         | 0.014       | 0.015       | 0.019       | 0.011          |
| 18         | 0.014       | 0.015       | 0.019       | 0.010          |
| 19         | 0.012       | 0.015       | 0.020       | 0.010          |
| 20         | 0.013       | 0.015       | 0.023       | 0.007          |
| 21         | 0.014       | 0.015       | 0.019       | 0.011          |
| 22         | 0.014       | 0.015       | 0.020       | 0.010          |
| 23         | 0.014       | 0.015       | 0.020       | 0.010          |
| 24         | 0.011       | 0.015       | 0.019       | 0.010          |
| 25         | 0.013       | 0.015       | 0.022       | 0.008          |







7 18 19 20 21 22 23 24 25

lační meze