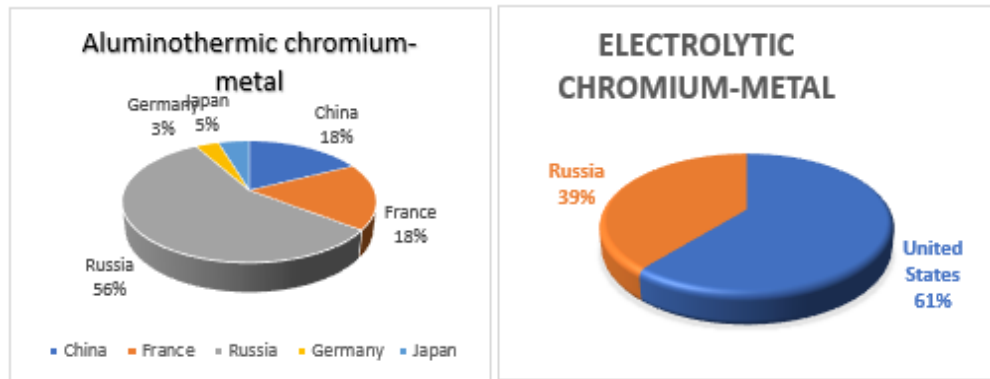
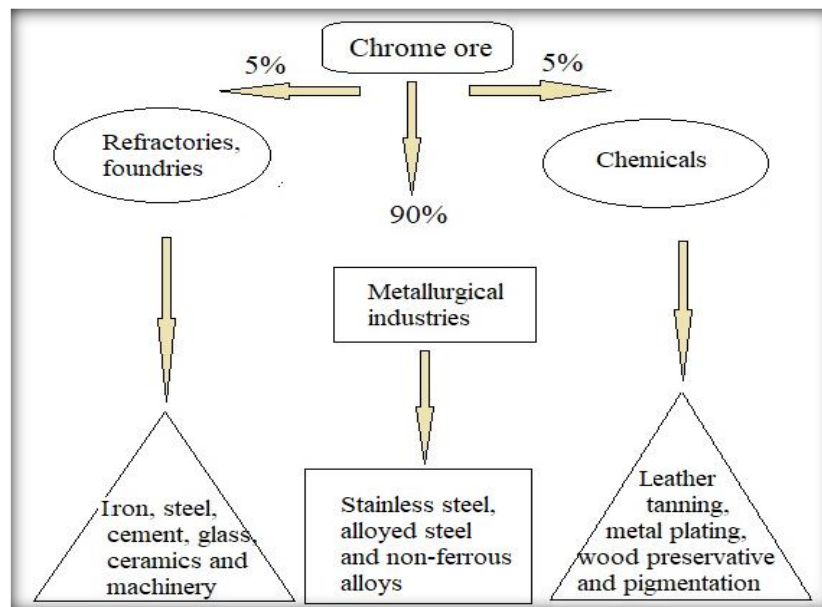


## APPENDIX

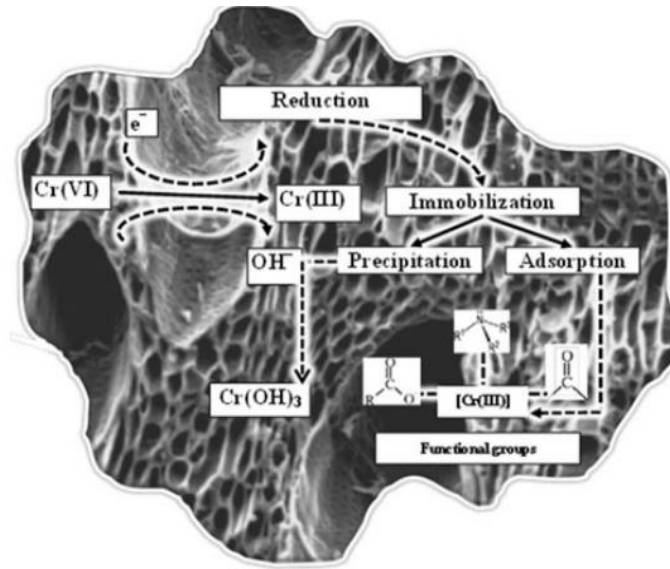
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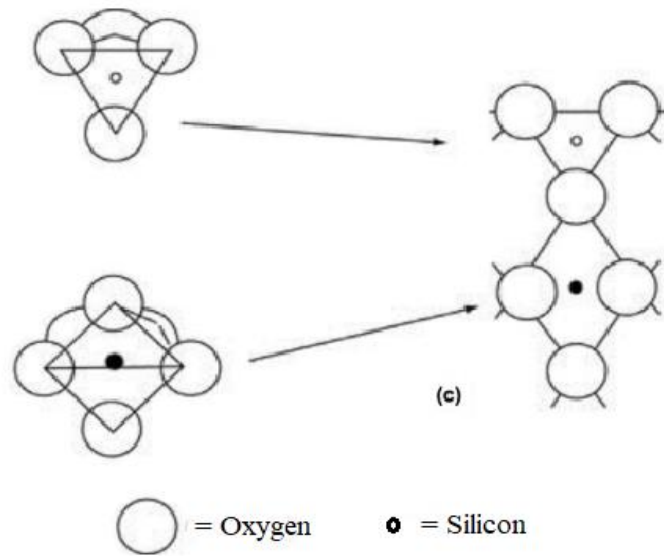
**Figure 1:** Global major producers - manufacturers of aluminothermic and electrolytic chromium-metal. (National Research Council 1995).



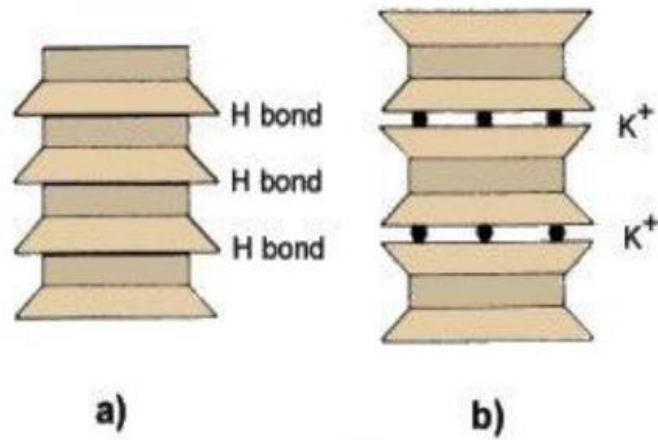
**Figure 2:** Chromium sources and usage in various industries (Dhal et al., 2013).



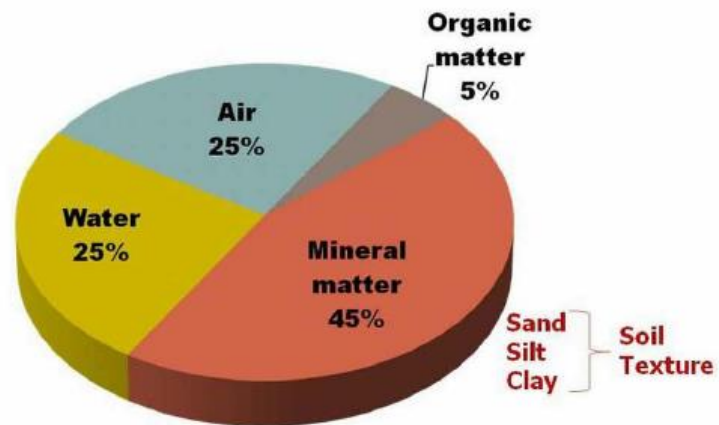
**Figure 3.**Chromium reduction and immobilization in biochar carbon-amended soils (Zhang, Bolan et al. 2013).



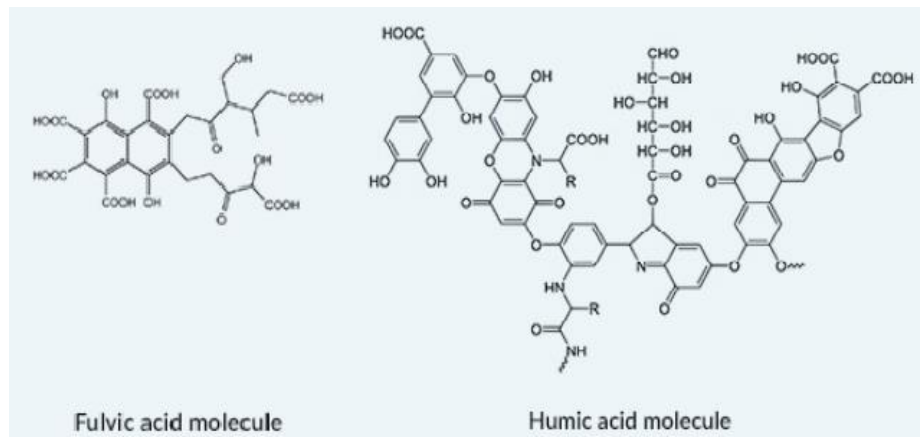
**Figure 4.** Tetrahedrally co-ordinated (a), octahedrally co-ordinated (b); cation polyhedrons (c) linked octahedral and tetrahedral polyhedrons (Huggett, 2004).



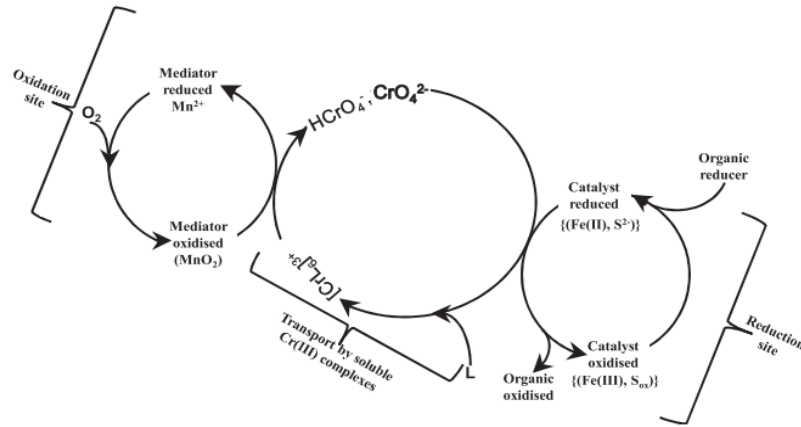
**Figure 5.** Structure of a) kaolinite b) Illite. (Ayadi et al., 2013)



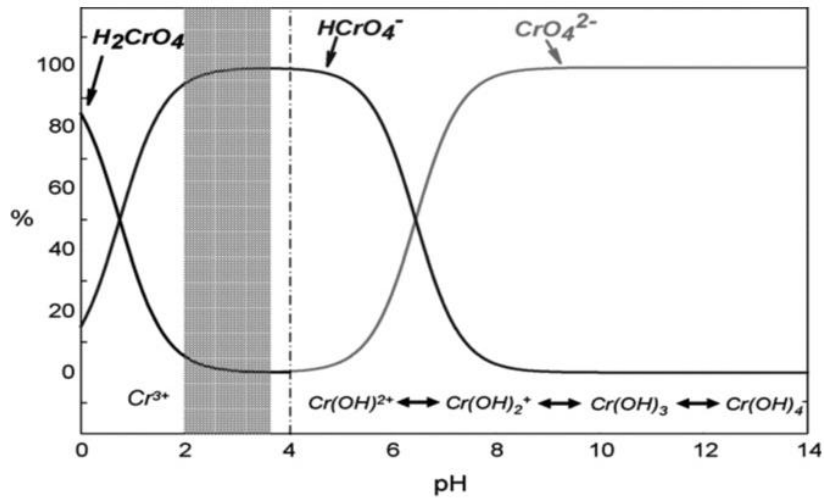
**Figure 6.** Soil components. Source (Toor et al., 2009).



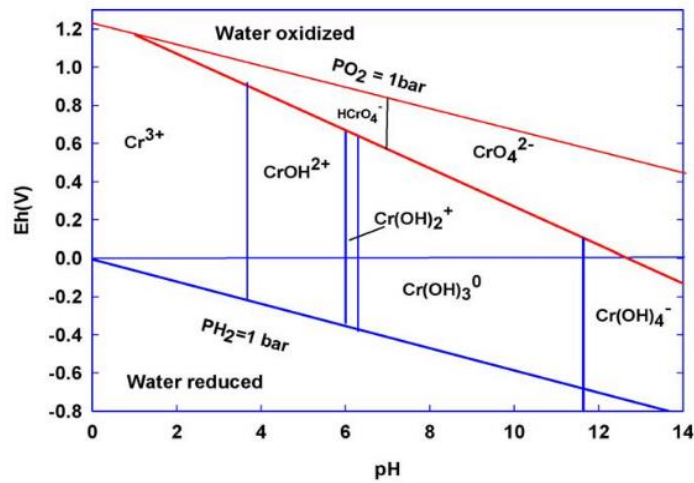
**Figure 7.** Molecular structure of fulvic and humic acids (Al-Khafaji Andersland, O. B., 1992).



**Figure 8.** Oxidation/reduction of chromium in soil (Dhal et al., 2013).



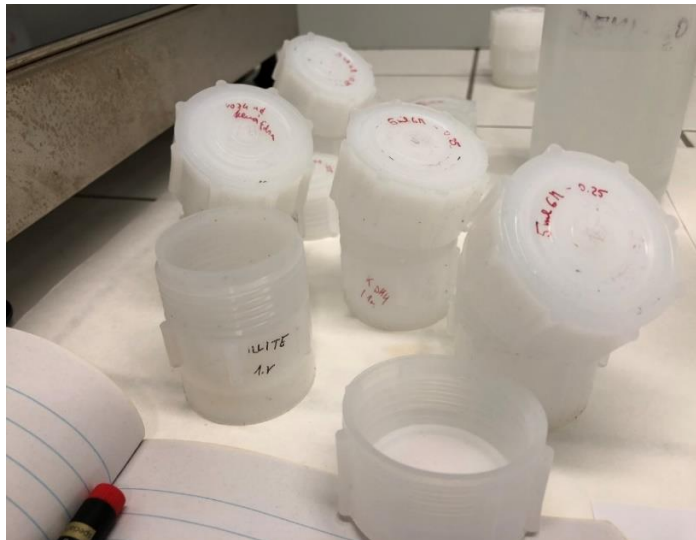
**Figure 9.** Species distribution diagrams of Cr(III) and Cr(VI) in an aqueous system source (Rakhunde et al., 2012).



**Figure 10.** Eh-pH diagram for chromium (Zink et al., 2010).



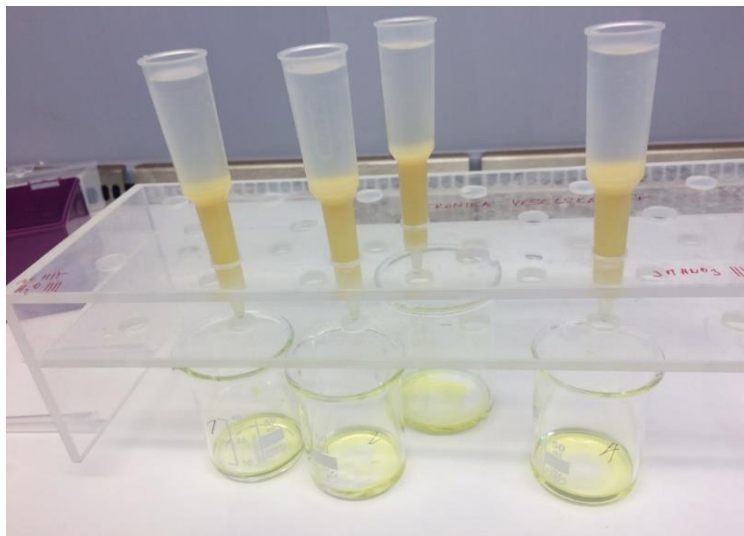
**Figure 11.** Photo of an orbital shaker (model GFL 3005).



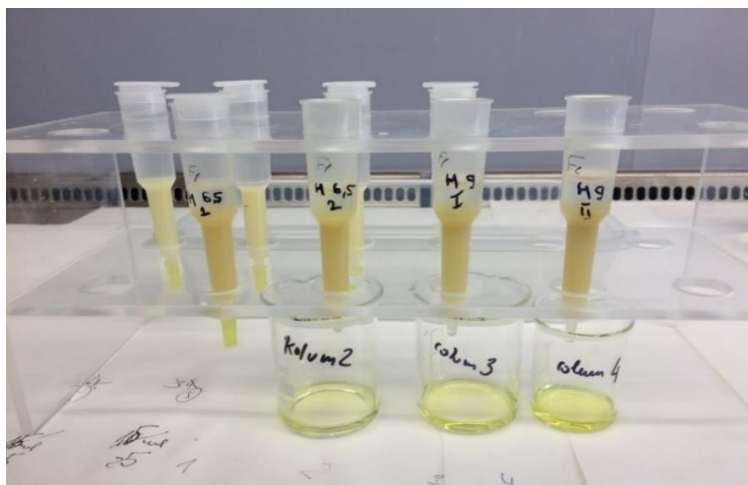
**Figure 12.** Photo of Savillex digestion Teflons.



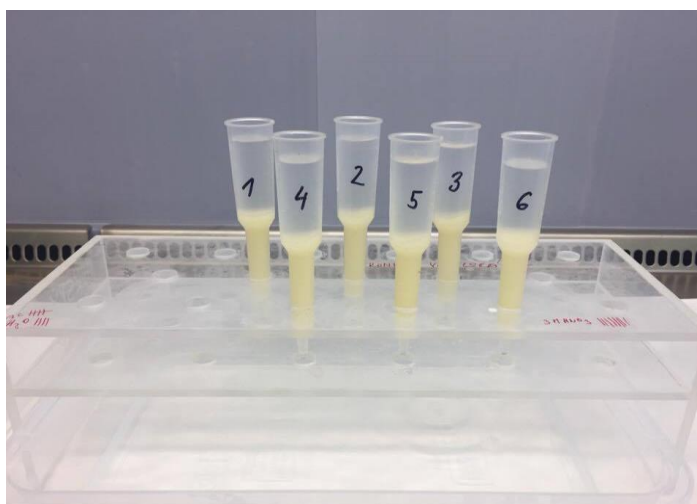
**Figure 13.** Decomposition of humic acids with 2% nitric acid.



**Figure 14.** Photo of process of releasing the Fe ions from the columns.

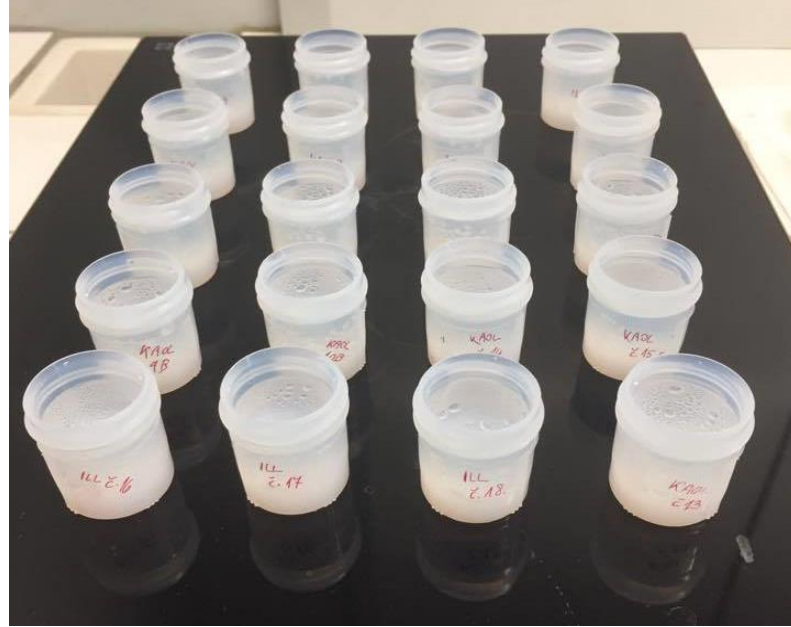


**Figure 15.** Process of Fe ions released using 0.1M, 10 ml of HCl solution.

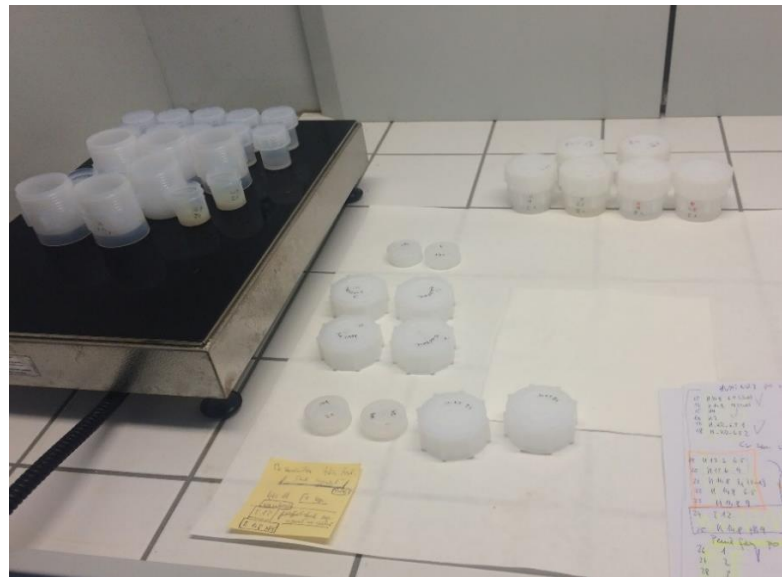


**Figure 16.** Chromium separation from the supernatant after removing all matrix elements.

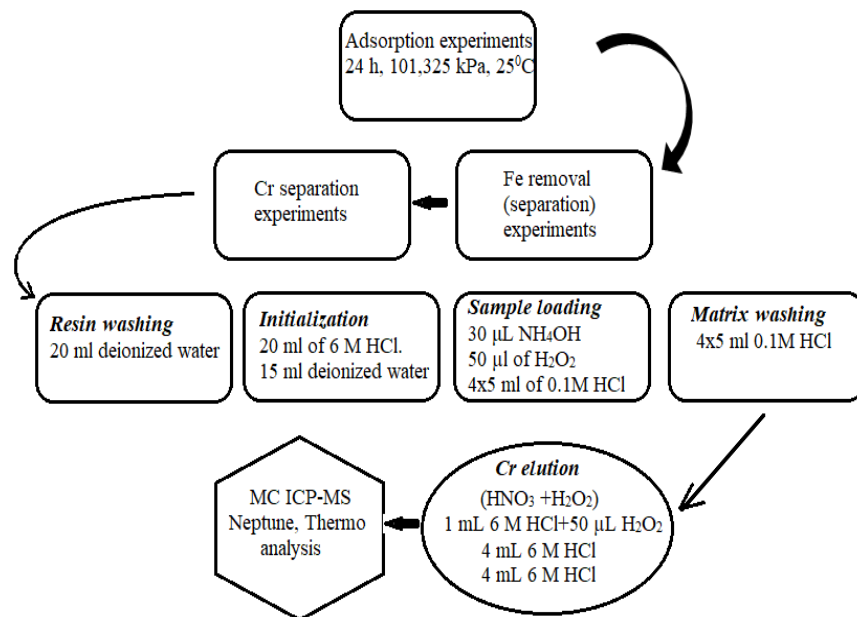




**Figure 17.** Photo of samples are being evaporated after dissolution in strong acid, ready for further Cr isotope analysis.



**Figure 18.** Photo of samples are being evaporated, ready for Cr isotope analysis.



**Figure 19.** Flow chart of the Cr separation by modified anion exchange chromatography method.



## List of tables

Metal	Concentration range mg/kg	Regulatory limit mg/kg
Arsenic	0.1-102	20
Cadmium	0.1-345	100
Chromium	0.005-3950	100
Copper	0.03-1550	600
Mercury	0.001-1800	270
Lead	1-6900	600

**Table 1.** Heavy metals prevailing in soils (Ahemad, 2015).

Kaolinite	3-18(*meq/100g)
Illite	10-40 (meq/100g)

**Table 2.** Cation exchange capacities (CEC) of selected clay minerals. (Huggett, 2004).

<p>a. <math>2(\text{CrO}_4)^{2-} + 2\text{Fe}^{2+} + \text{H}_2\text{O} + 4\text{H}^+ \rightarrow \text{Fe}(\text{OH})_3 + \text{Cr}_2\text{O}_3</math></p> <p>b. <math>(\text{Cr}_2\text{O}_7)^{2-} + 6\text{Fe}^{2+} + 14\text{H}^+ \rightarrow 2\text{Cr}^{3+} + 6\text{Fe}^{3+} + 7\text{H}_2\text{O} \quad (\text{pH} &lt; 7)</math></p> <p>c. <math>(\text{CrO}_4)^{2-} + 3\text{Fe}^{2+} + 4\text{H}_2\text{O} \rightarrow \text{Cr}^{3+} + 3\text{Fe}^{3+} + 8\text{OH}^- \quad (\text{pH} &gt; 7)</math></p> <p>d. <math>3(\text{CrO}_4)^{2-} + 2\text{FeS} + 9\text{H}_2\text{O} \rightarrow 4[\text{Cr}_{0.75}, \text{Fe}_{0.25}] (\text{OH})_3 + \text{S}_2\text{O}_3^{2-} + 6\text{OH}^-</math></p> <p>e. <math>2(\text{CrO}_4)^{2-} + 3\text{CaS}_4 + 10\text{OH}^+ \rightarrow \text{Cr}(\text{OH})_3 + 12\text{S}^0 + 3\text{Ca} + 2\text{H}_2\text{O}</math></p> <p>f. <math>8(\text{CrO}_4)^{2-} + 3\text{H}_2\text{S} + 10\text{H}^+ + 4\text{H}_2\text{O} \rightarrow 8\text{Cr}(\text{OH})_3 + 3\text{SO}_4^{2-}</math></p> <p>g. <math>4(\text{CrO}_4)^{2-} + 6\text{NaHSO}_3 \text{ aq} + 3\text{H}_2\text{SO}_4 \text{ aq} + 8\text{H}^+ \text{ aq} \rightarrow 2\text{Cr}_2(\text{SO}_4)_3 \text{ aq} + 3\text{Na}_2\text{SO}_4^{2-} + 10\text{H}_2\text{O}</math></p> <p>h. <math>2(\text{CrO}_4)^{2-} + 3\text{SO}_2 \text{ aq} + 4\text{H}^+ \text{ aq} \rightarrow \text{Cr}_2(\text{SO}_4)_3 \text{ aq} + 2\text{H}_2\text{O}</math></p>
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**Table 3.** Hexavalent chromium involving chemical reduction reactions (Theologou; et al., 2013).

Element	Cr 50 (amu*)	Cr 52 (amu)	Cr 53 (amu)	Cr 54 (amu)
Chromium	4.345%	83.789%	9.501%	2.365%

**Table 4.** The percentage abundance of stable isotopes of chromium (Moos and Boyle, 2019).

Samples	Initial pH	$\delta^{53}\text{Cr}_{\text{init}} \pm 2\text{SD}$	$\delta^{53}\text{Cr}_{\text{intri}} \pm 2\text{SD}$	$\delta^{53}\text{Cr}_{\text{eq}} \pm 2\text{SD}$	$\Delta^{53/52}\text{Cr}_{(\text{lq1-lq2})} \text{‰}$
Kaolinite	4	-0.475±0020	0.193±0040	-0.217±0081	-0.258
	6.5	-0.475±0020	0.193±0040	-0.209±0056	-0.266
	9	-0.475±0020	0.193±0040	-0.346±0044	-0.129
Illite	4	-0.475±0020	-0.317±0016	-0.398±0004	-0.077
	6.5	-0.475±0020	-0.317±0016	-0.431±0027	-0.044
	9	-0.475±0020	-0.317±0016	-0.632±0075	-0.157
Humic acids	4	-0.475±0020	-0.524±0059	0.039±0066	-0.514
	6.5	-0.475±0020	-0.524±0059	-0.185±0007	-0.29
	9	-0.475±0020	-0.524±0059	-0.210±0038	-0.265

**Table 5.** Cr isotopic data for the clay minerals and humic acid.

Samples	pH	Initial solution		Intrinsic Cr		Treated solution		Treated solid phase		Mass balance	
		$\delta_1^{53}\text{Cr}$	$m_1$ (mg)	$\delta_2^{53}\text{Cr}$	$m_2$ (mg)	$\delta_3^{53}\text{Cr}$	$m_3$ (mg)	$\delta_4^{53}\text{Cr}$	$m_4$ (mg)	Inputs	outputs
Kaolinite	4	-0.475	1.44	0.193	0.19	-0.217	1.00	-1.349	0.29	-0.649	-0.612
	6.5	-0.475	1.44	0.193	0.19	-0.209	0.90	-0.466	0.47	-0.649	-0.409
	9	-0.475	1.44	0.193	0.19	-0.346	1.24	-0.324	0.41	-0.649	-0.561
Illite	4	-0.475	1.44	-0.317	0.20	-0.398	1.19	-0.658	0.17	-0.748	-0.587
	6.5	-0.475	1.44	-0.317	0.20	-0.431	1.22	-0.197	0.32	-0.748	-0.589
	9	-0.475	1.44	-0.317	0.20	-0.632	0.99	-0.225	0.33	-0.748	-0.696
Humic acids	4	-0.475	1.442	-0.524	0.12	0.039	0.35	0.006	0.40	-0.747	-0.016
	6.5	-0.475	1.442	-0.524	0.12	-0.185	0.54	-0.254	0.65	-0.747	-0.266
	9	-0.475	1.442	-0.524	0.12	-0.210	0.60	-0.588	0.25	-0.747	-0.274

**Table 6:** Data of  $\delta^{53}\text{Cr}$  values; used for the mass balance calculation.