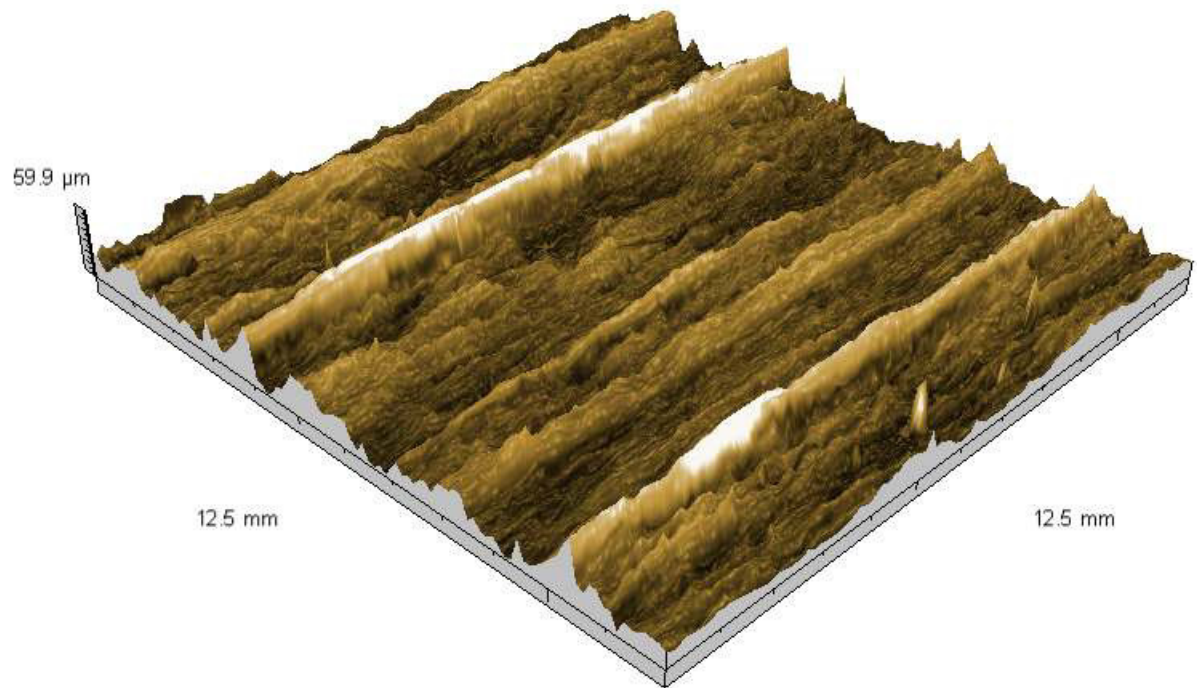


Zakladni plocha



Parameters calculated on the surface Vz 1_1 > ... > Surface retouched

Sz, Sds and Ssc parameters are defined according to EUR15178N report.

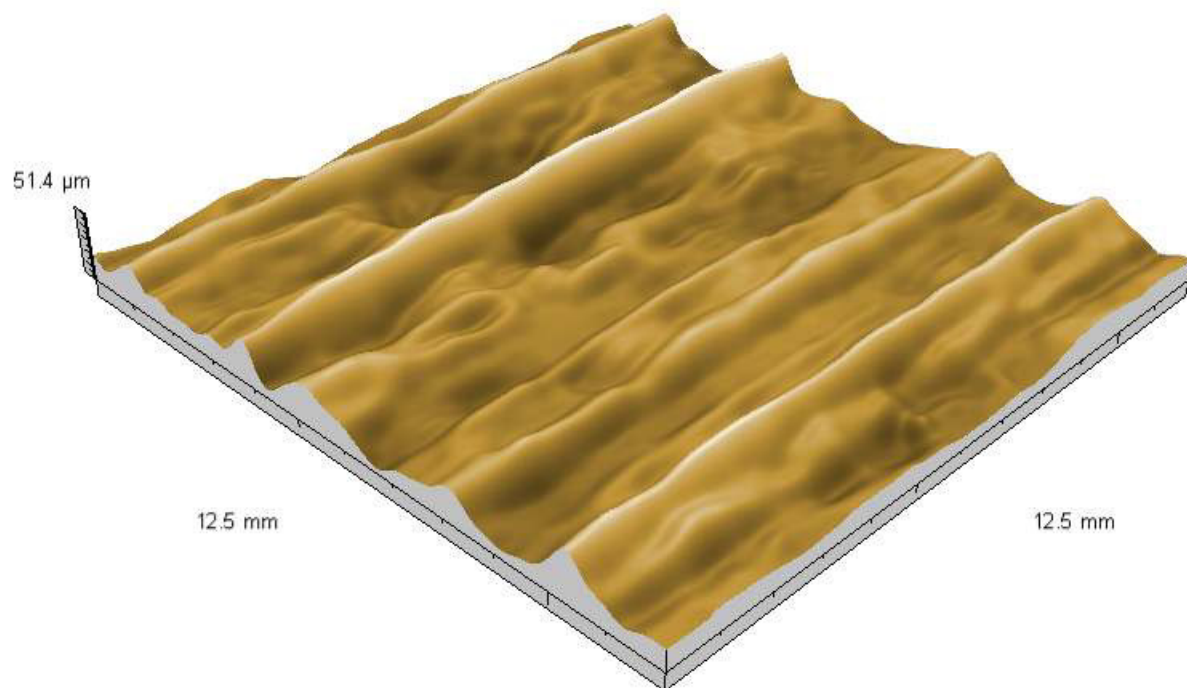
Amplitude Parameters

Sa = 9.06 μm
Sa: Arithmetic Mean Deviation of the Surface.

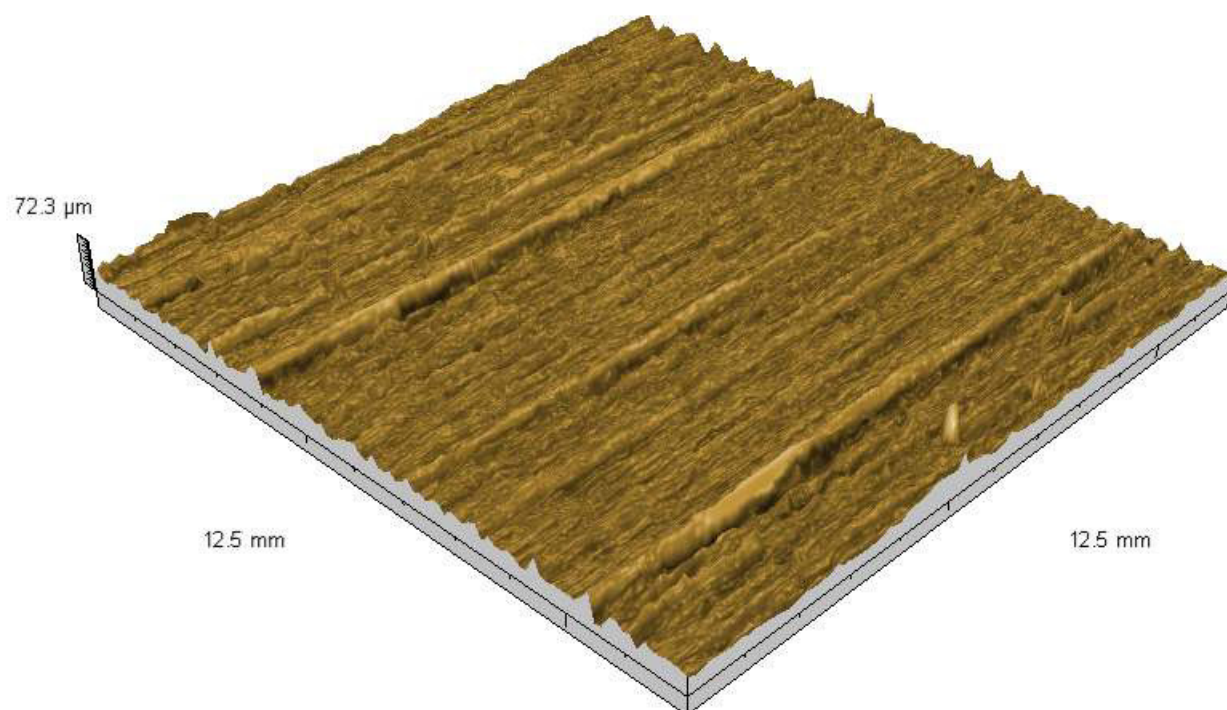
Sz = 59.3 μm
Sz: Ten Point Height of the Surface.

St = 59.9 μm
St: total height of the surface.

Plocha vlnitosti po filtraci 0,8 mm



Plocha drsnosti po filtraci 0,8 mm



**Parameters calculated on the surface Vz 1_1 >
... > Roughness, Gaussian Filter, 0.8 mm**

Sz, Sds and Ssc parameters are defined according to EUR15178N report.

Amplitude Parameters

Sa = 3.96 μm
Sa: Arithmetic Mean Deviation of the Surface.
Sz = 63.9 μm
Sz: Ten Point Height of the Surface.
St = 72.3 μm
St: total height of the surface.

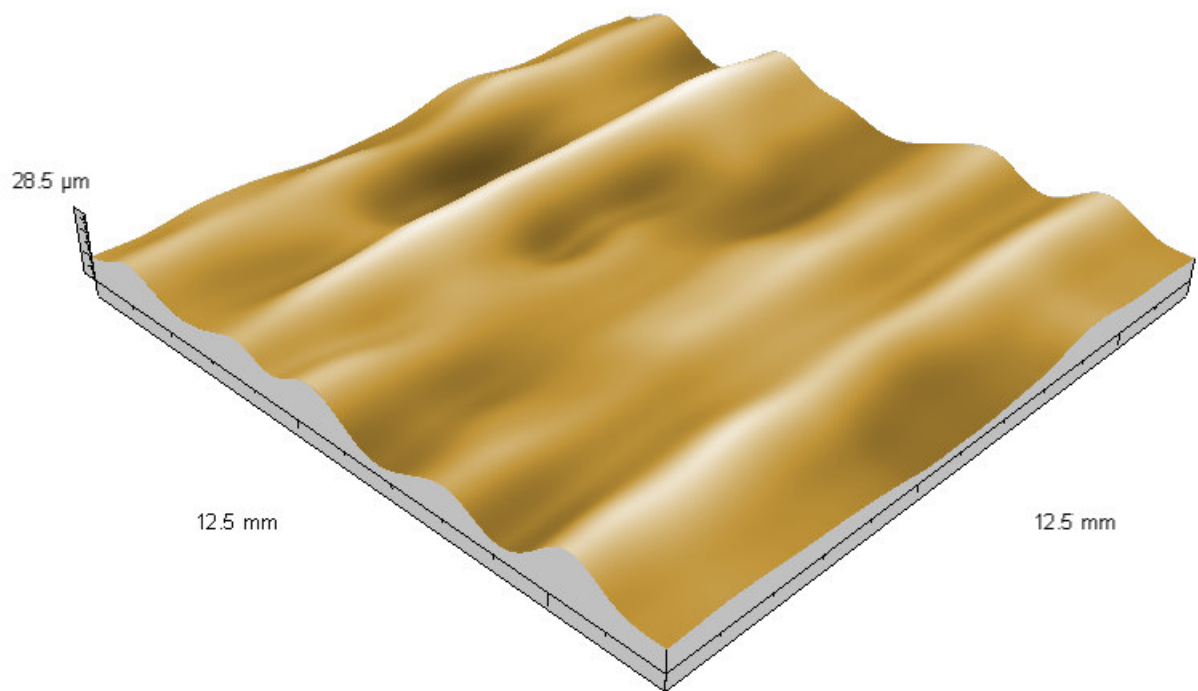
**Parameters calculated on the surface Vz 1_1 >
... > Waviness, Gaussian Filter, 0.8 mm**

Sz, Sds and Ssc parameters are defined according to EUR15178N report.

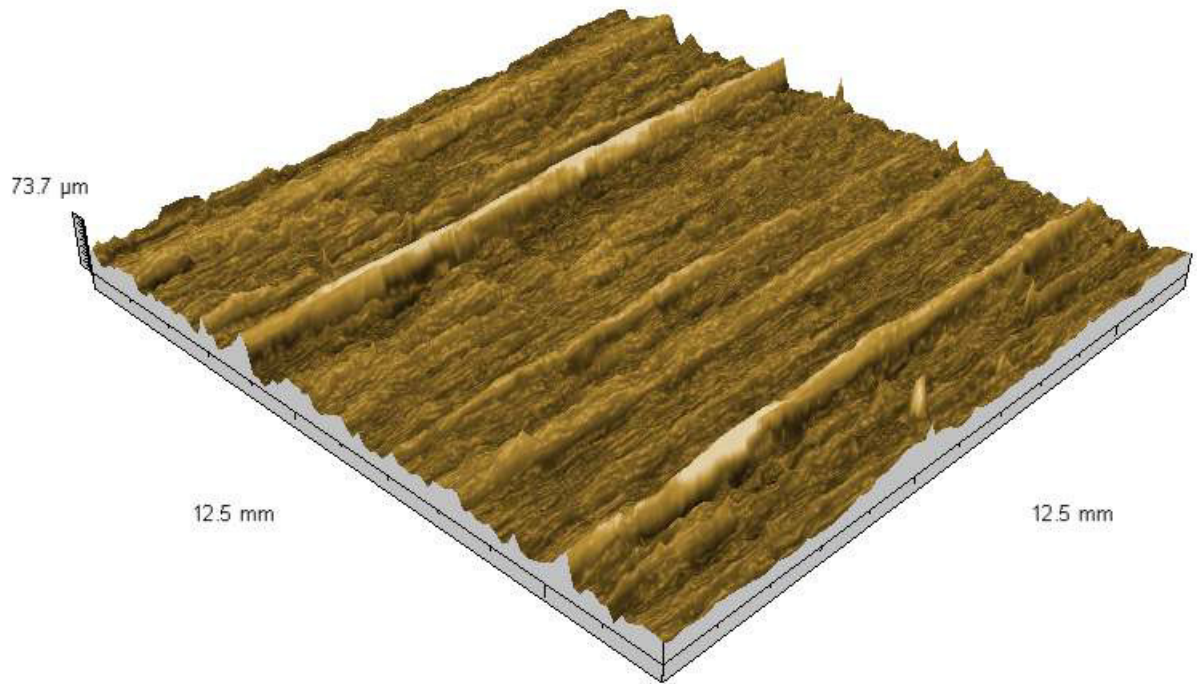
Amplitude Parameters

Sa = 6.99 μm
Sa: Arithmetic Mean Deviation of the Surface.
Sz = 48.7 μm
Sz: Ten Point Height of the Surface.
St = 51.4 μm
St: total height of the surface.

Plocha vlnitosti po filtraci 2,5 mm



Plocha drsnosti po filtraci 2,5 mm



Parameters calculated on the surface Vz 1_1 > ... > Roughness, Gaussian Filter, 2.5 mm

Sz, Sds and Ssc parameters are defined according to EUR15178N report.

Amplitude Parameters

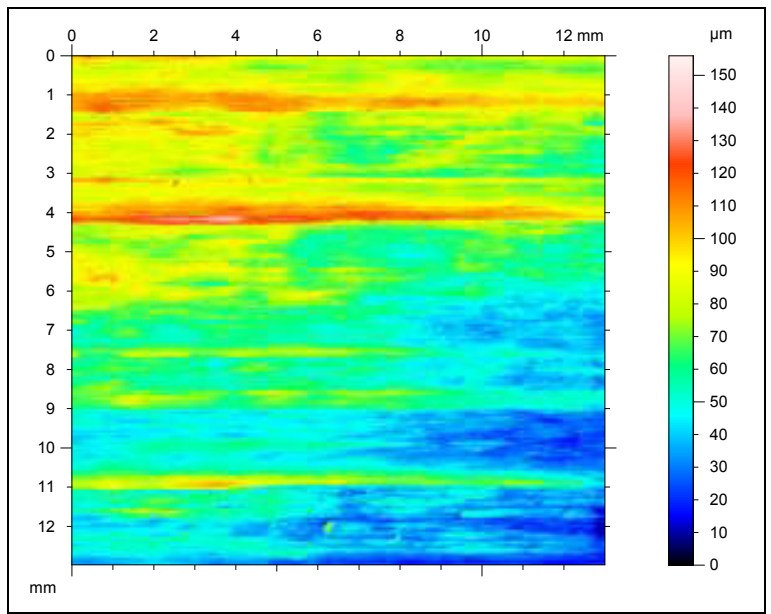
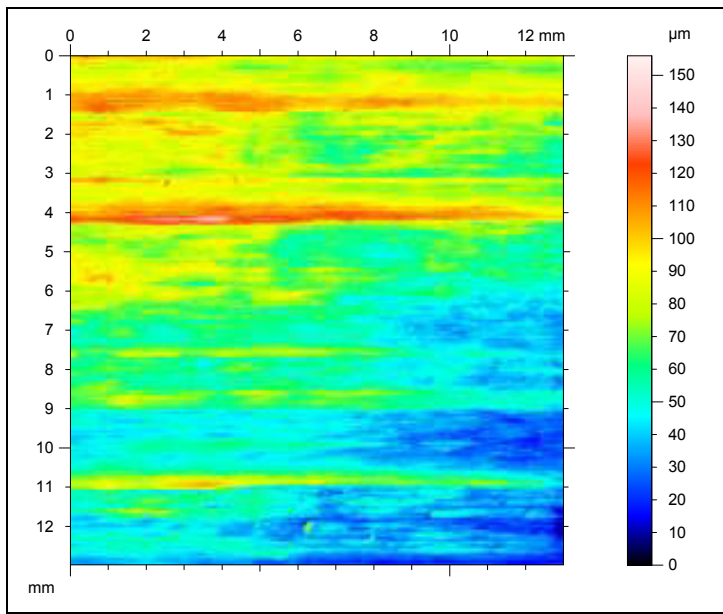
Sa = 6.62 μm
Sa: Arithmetic Mean Deviation of the Surface.
Sz = 63.6 μm
Sz: Ten Point Height of the Surface.
St = 73.7 μm
St: total height of the surface.

Parameters calculated on the surface Vz 1_1 > ... > Waviness, Gaussian Filter, 2.5 mm

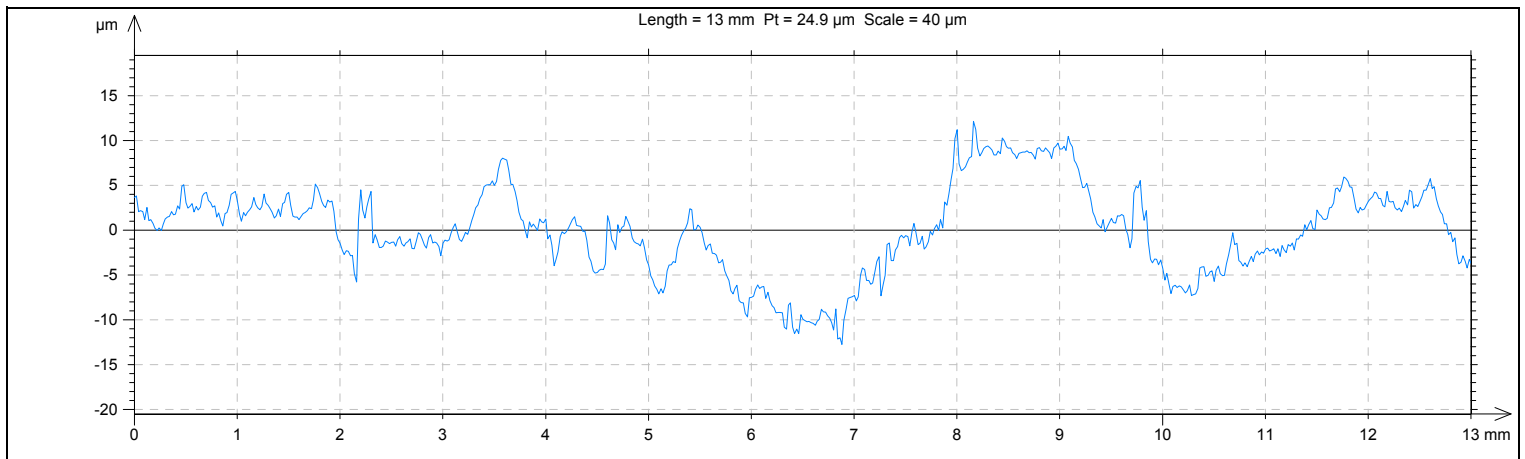
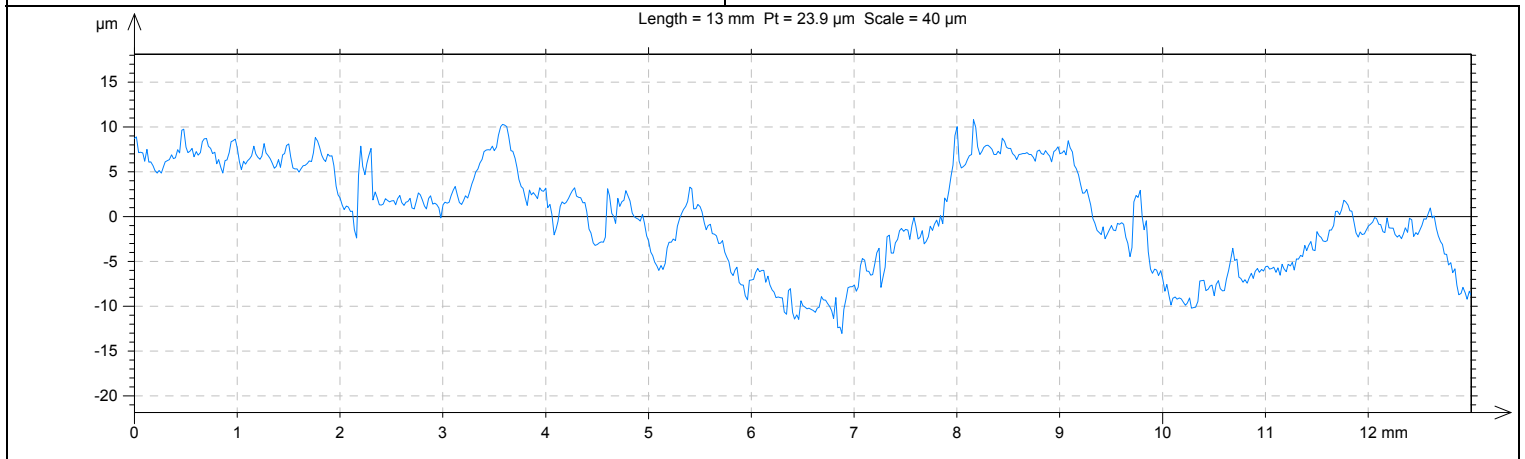
Sz, Sds and Ssc parameters are defined according to EUR15178N report.

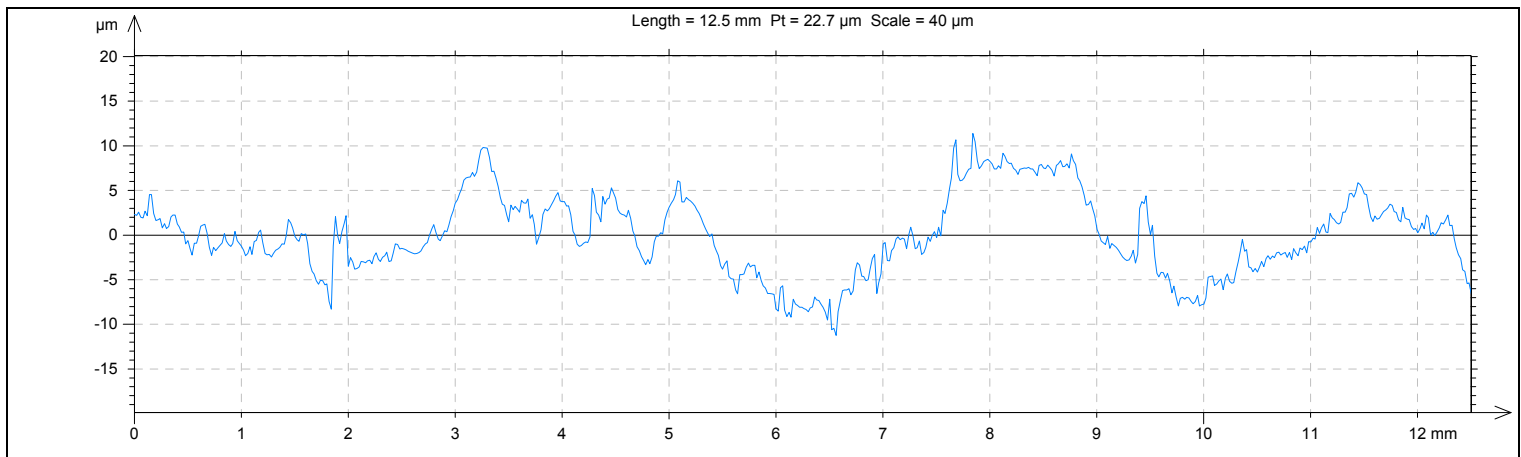
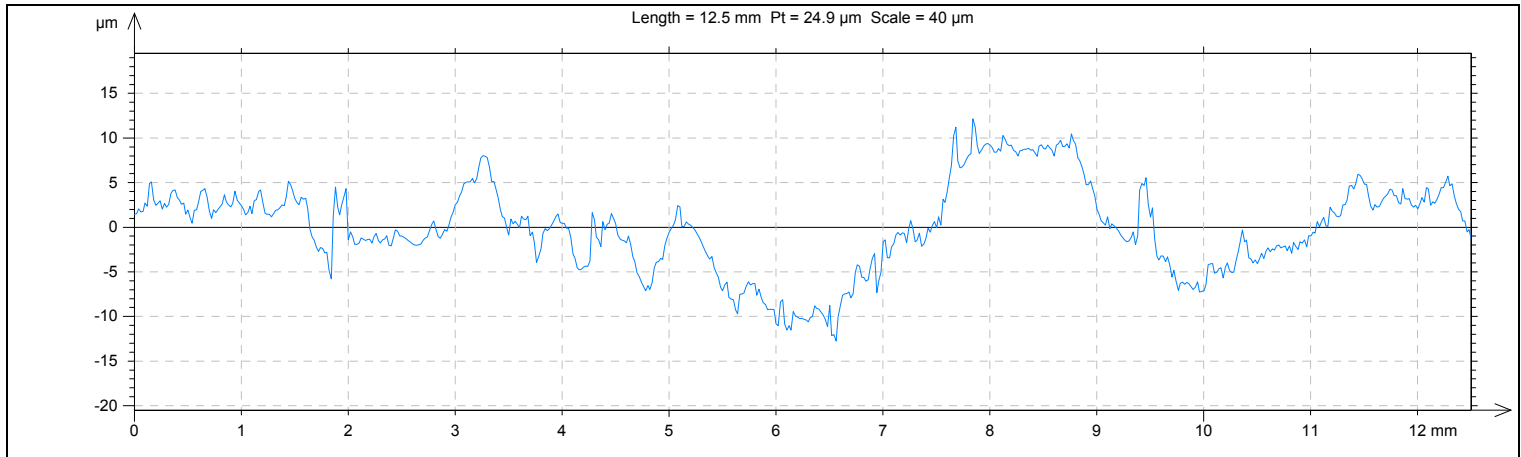
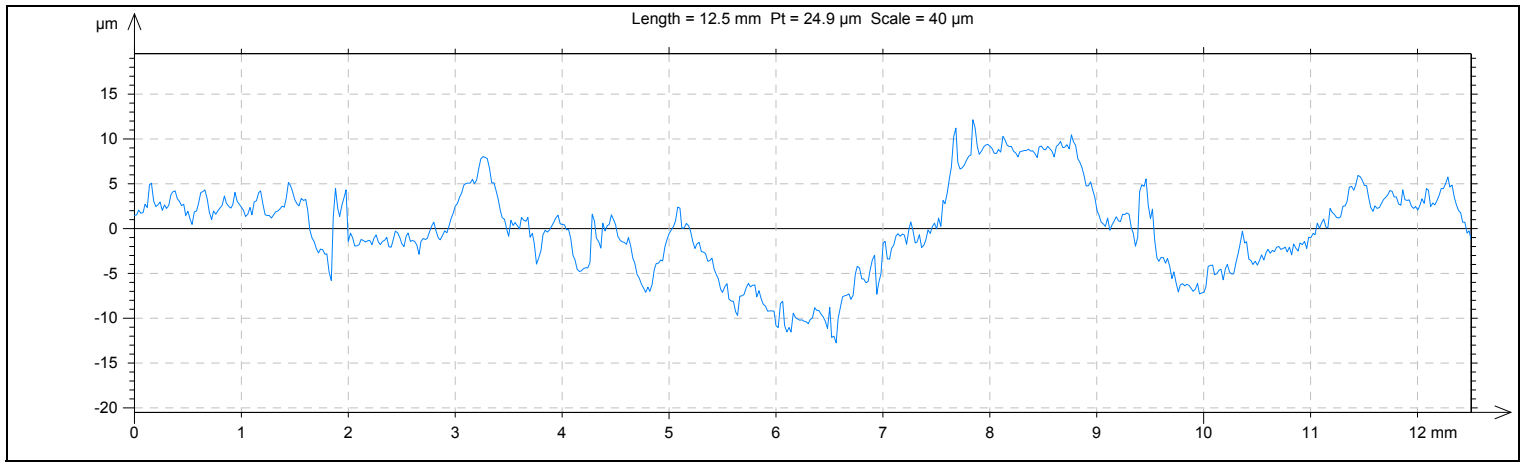
Amplitude Parameters

Sa = 4.24 μm
Sa: Arithmetic Mean Deviation of the Surface.
Sz = 15.5 μm
Sz: Ten Point Height of the Surface.
St = 28.6 μm
St: total height of the surface.

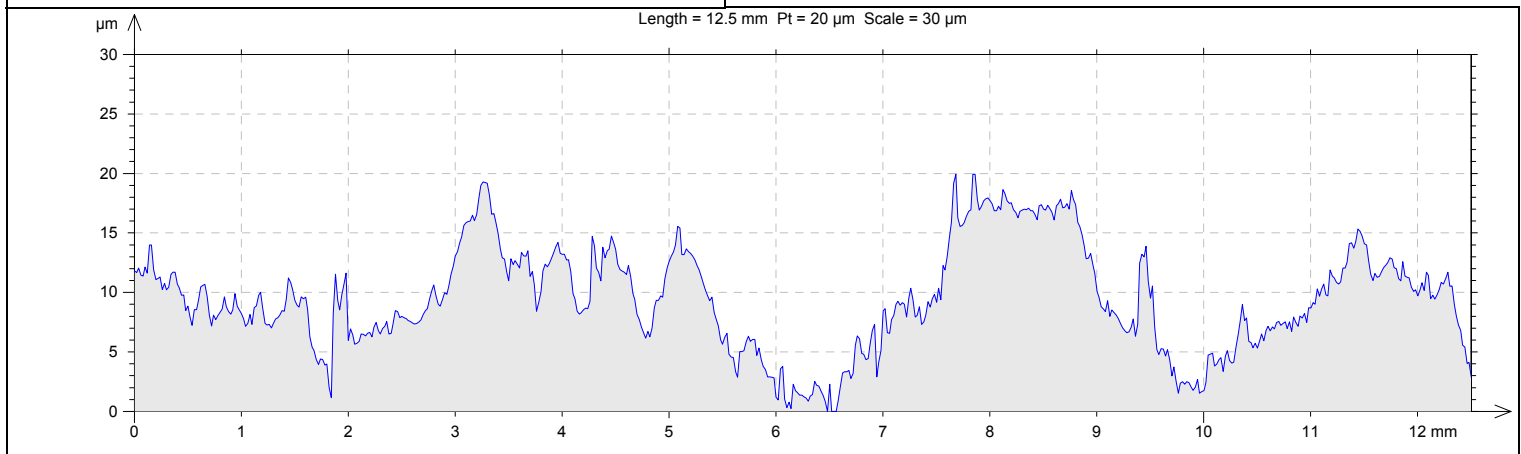


Profil 1





Zakladni profil 1



Parameters calculated on the profile Vz 1_1 > ... > Thresholded 0.5 - 99.5 %

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

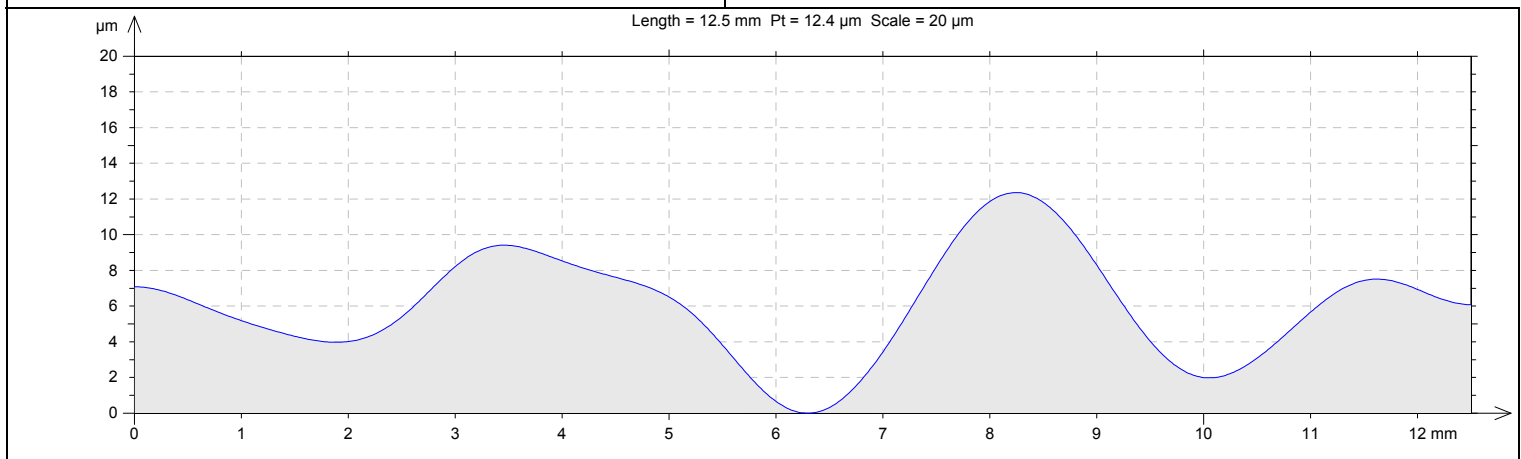
Roughness Parameters, Gaussian filter, 2.5 mm

Ra = 1.85 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rt = 13 μm
Rt: Total Height of roughness profile.
Rz = 10 μm
Rz: Maximum Height of roughness profile.
RSm = 0.501 mm
RSm: Mean Width of the roughness profile elements.

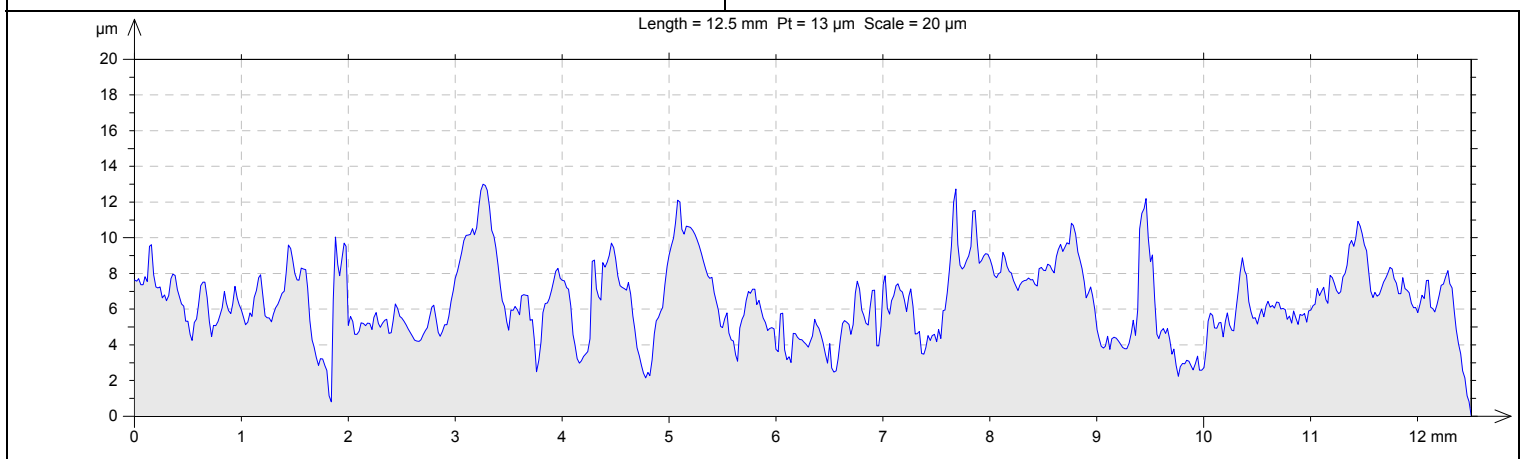
Waviness Parameters, Gaussian filter, 2.5 mm

Wa = 2.55 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wt = 12.3 μm
Wt: Total Height of waviness profile.
Wz = 6.45 μm
Wz: Maximum Height of waviness profile.
WSm = 3.7 mm
WSm: Mean Width of the waviness profile elements.

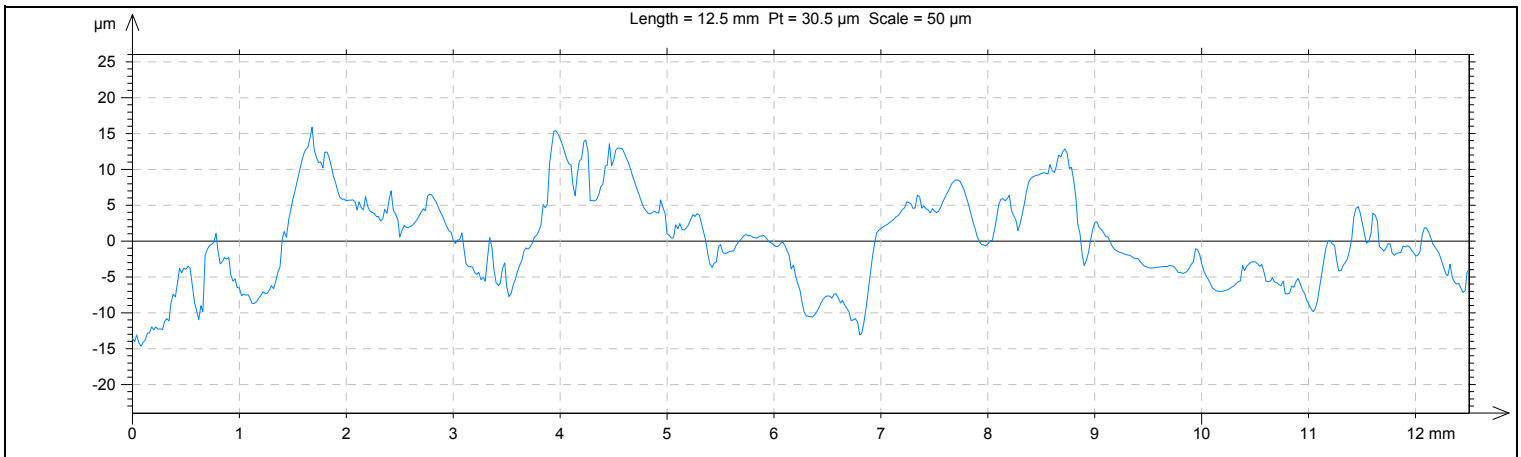
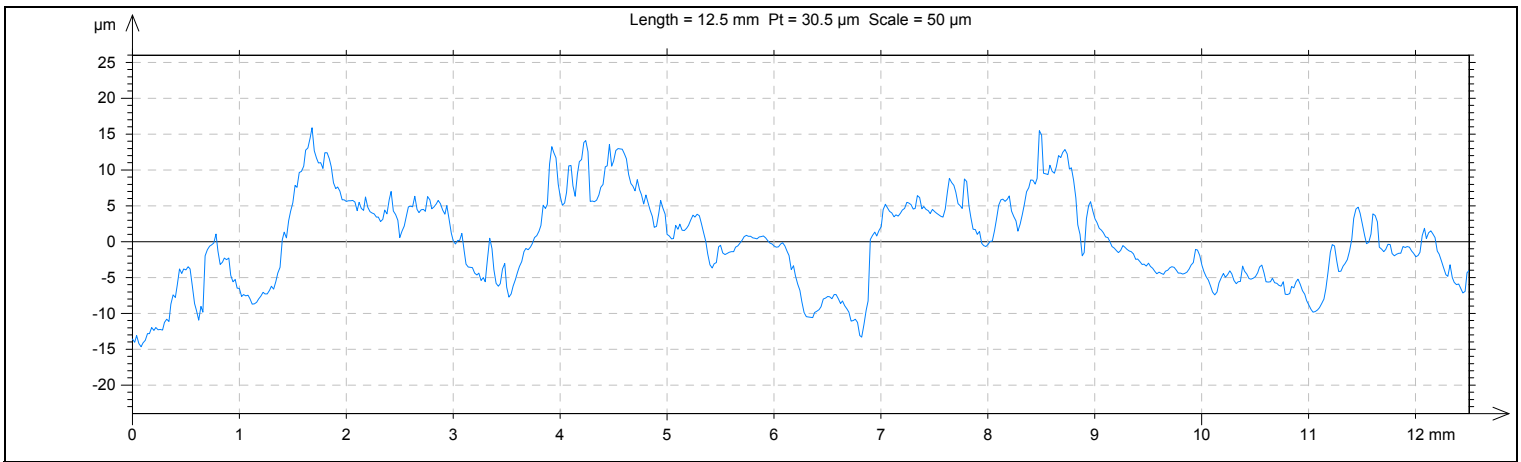
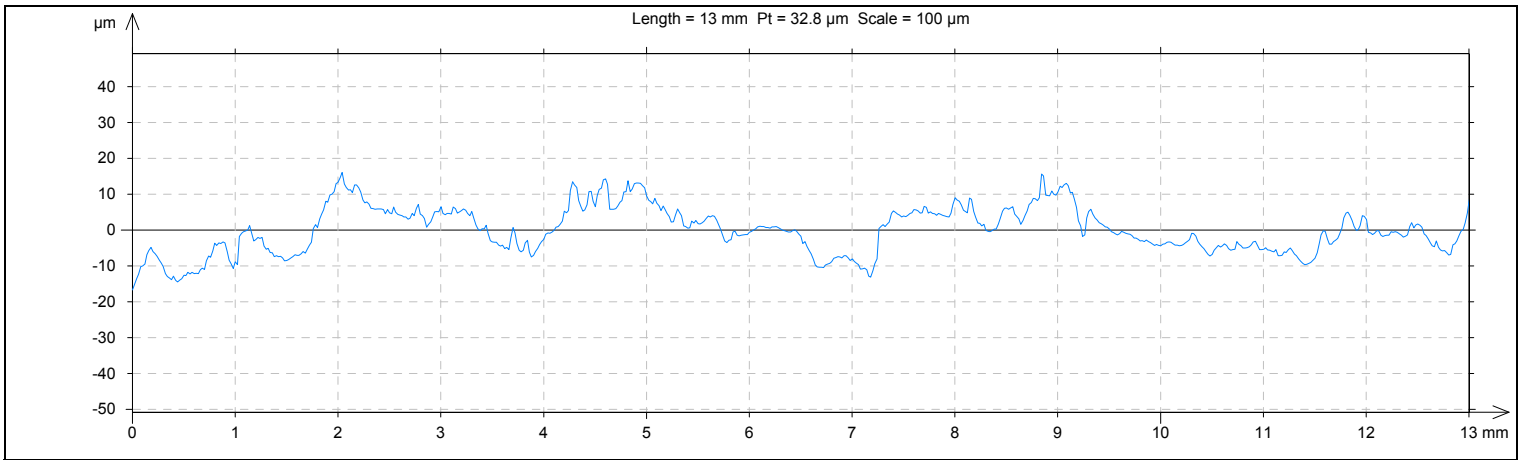
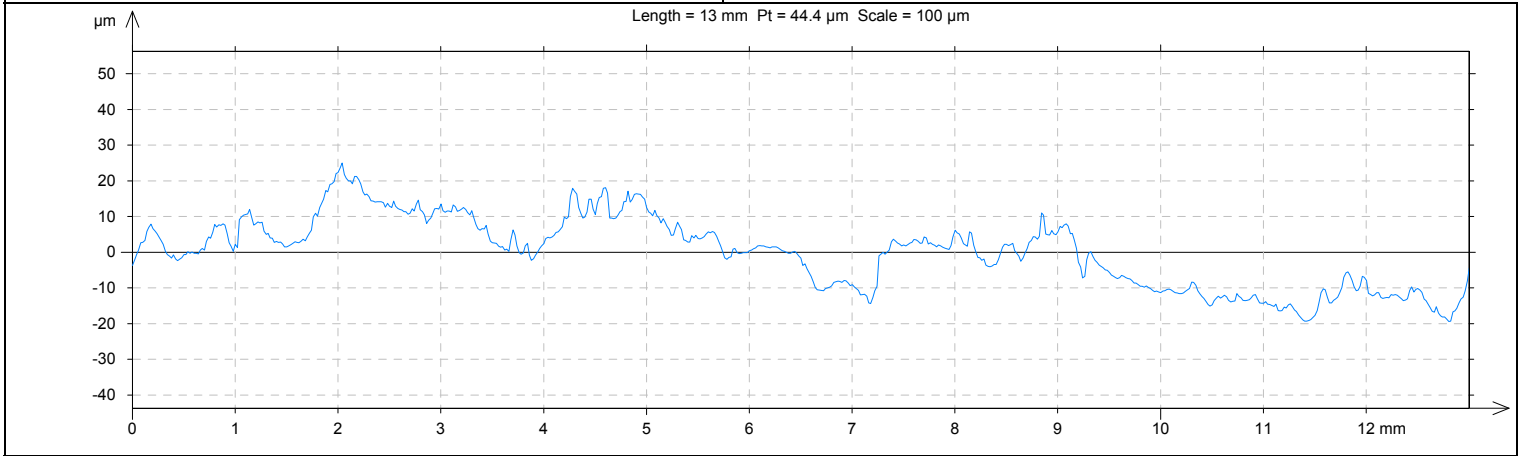
Profil 1 vlnitosti povrchu cut of 2.5

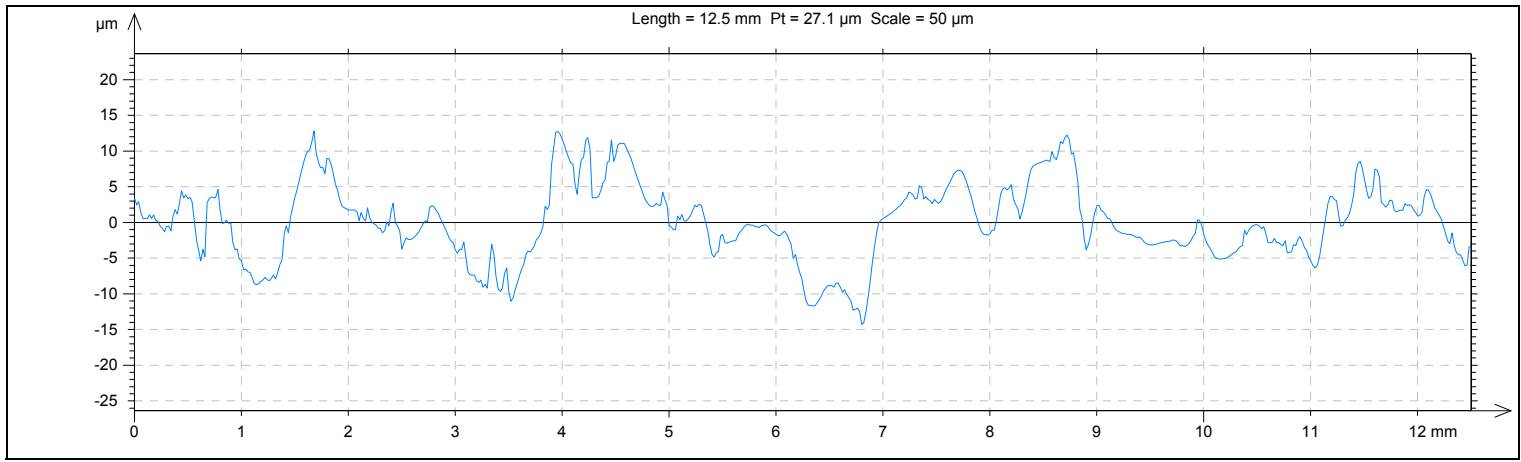


Profil 1 drsnosti povrchu cut of 2.5

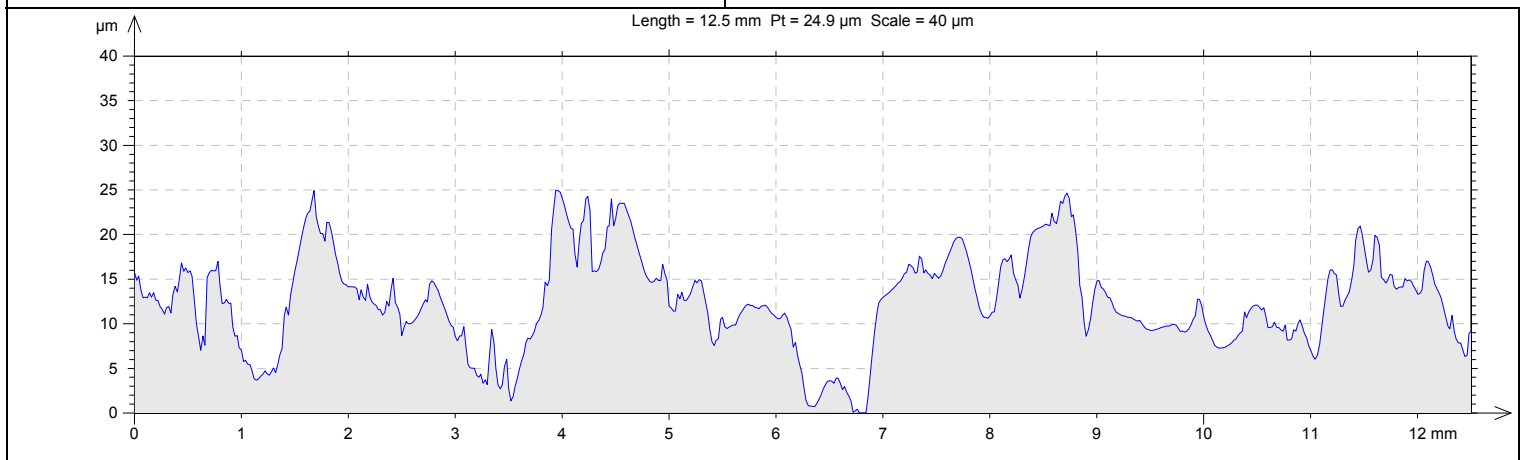


Profil 2





Zakladni profil 2



Parameters calculated on the profile Vz 1_1 > ... > Thresholded 0.5 - 99.5 %

- * Parameters calculated as average value of all sampling lengths.
- * A microroughness filtering is used, with a ratio of 2.5 μm .

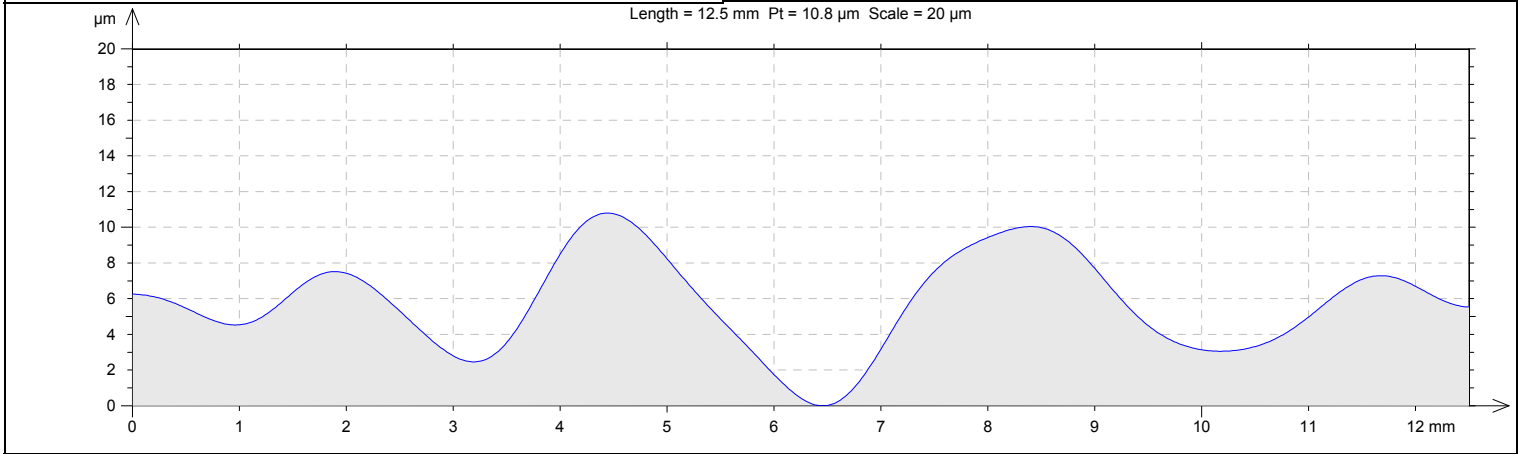
Roughness Parameters, Gaussian filter, 2.5 mm

Ra = 3.01 μm
 Ra: Arithmetic Mean Deviation of the roughness profile.
 Rt = 19.2 μm
 Rt: Total Height of roughness profile.
 Rz = 16.1 μm
 Rz: Maximum Height of roughness profile.
 RSm = 0.564 mm
 RSm: Mean Width of the roughness profile elements.

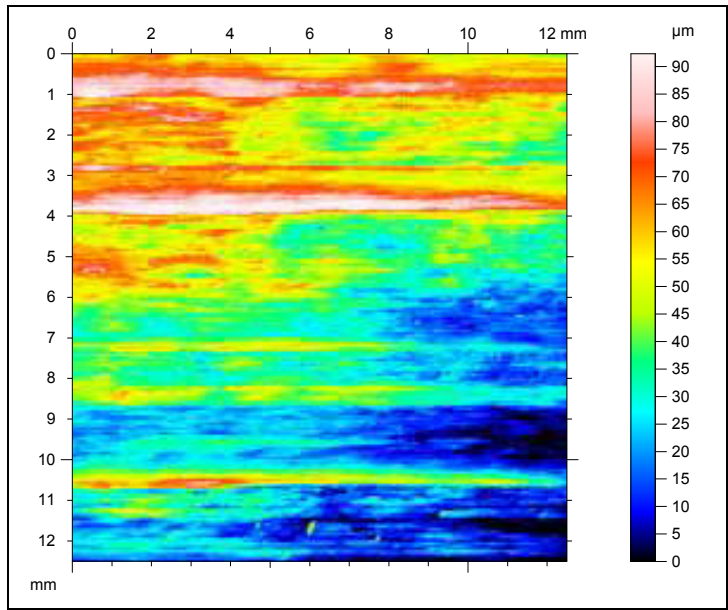
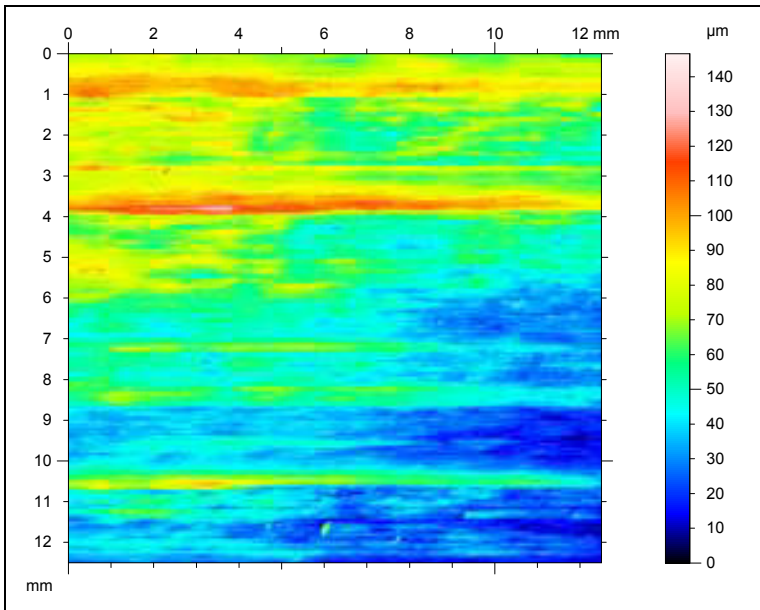
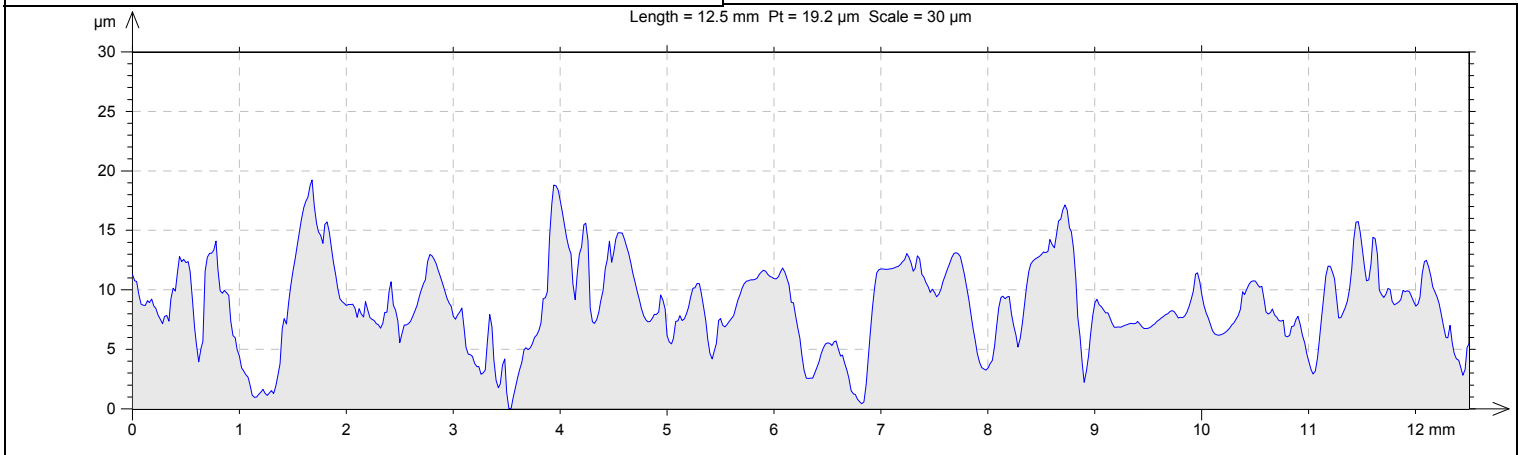
Waviness Parameters, Gaussian filter, 2.5 mm

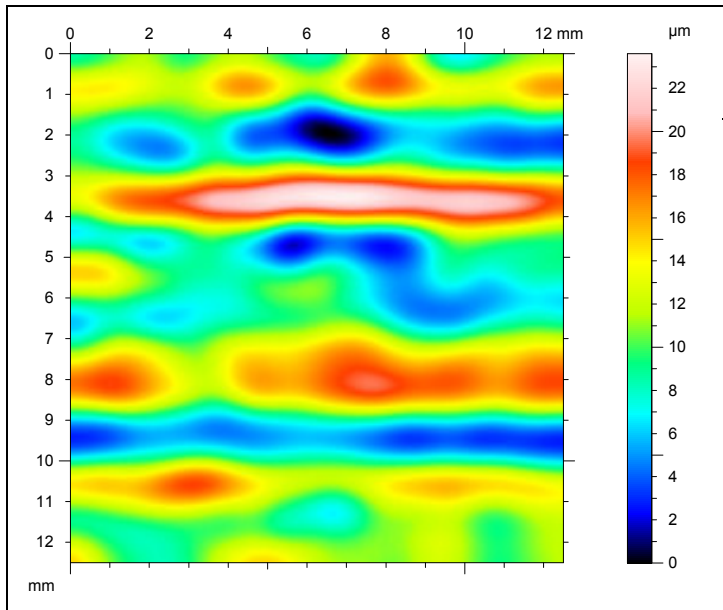
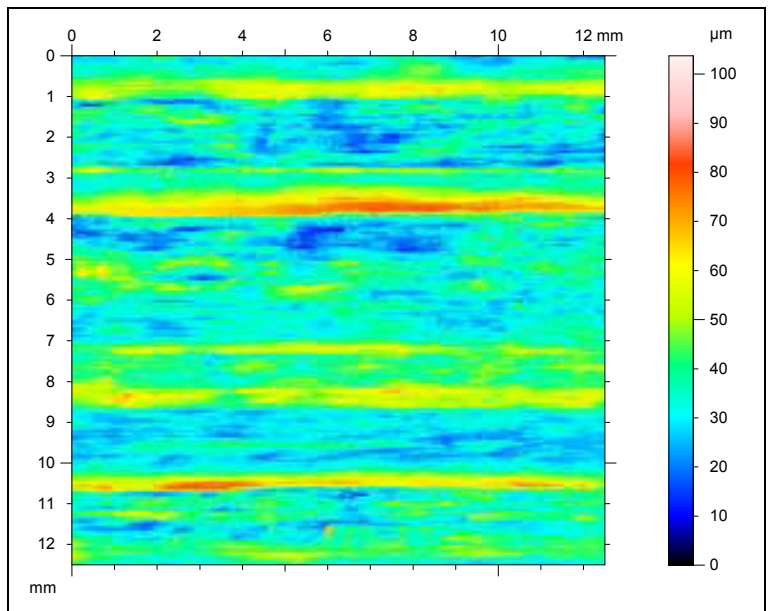
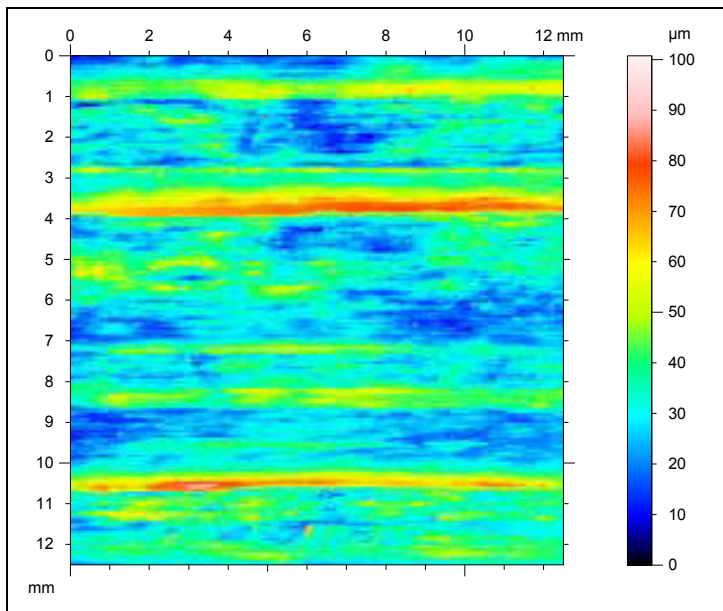
Wa = 2.28 μm
 Wa: Arithmetic Mean Deviation of the waviness profile.
 Wt = 10.8 μm
 Wt: Total Height of waviness profile.
 Wz = 6.53 μm
 Wz: Maximum Height of waviness profile.
 WSm = 3.09 mm
 WSm: Mean Width of the waviness profile elements.

Profil 2 vlnitosti povrchu cut of 2.5



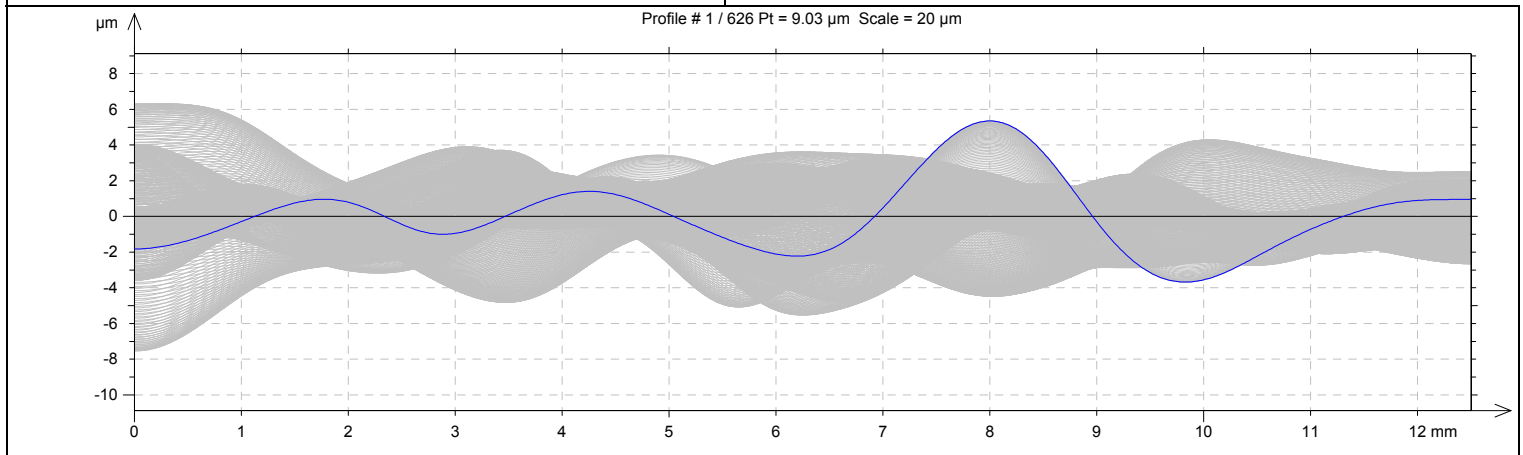
Profil 2 drsnosti povrchu cut of 2.5





Plocha vlnitosti cut of 2.5

Vsechny profily vlnitosti z predchozi plochy cut of 2.5



Parameters on the series of profiles Vz 1_1 > ... > Converted to a series
The series contains 626 profiles.

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

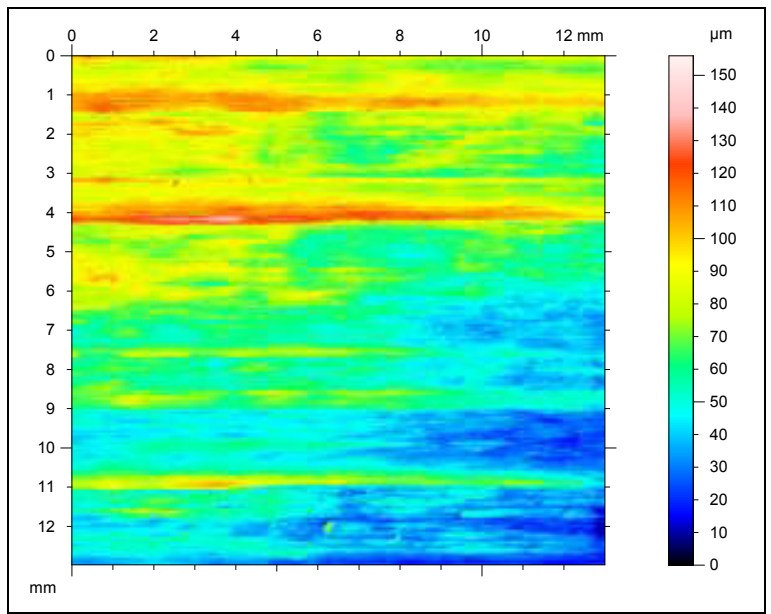
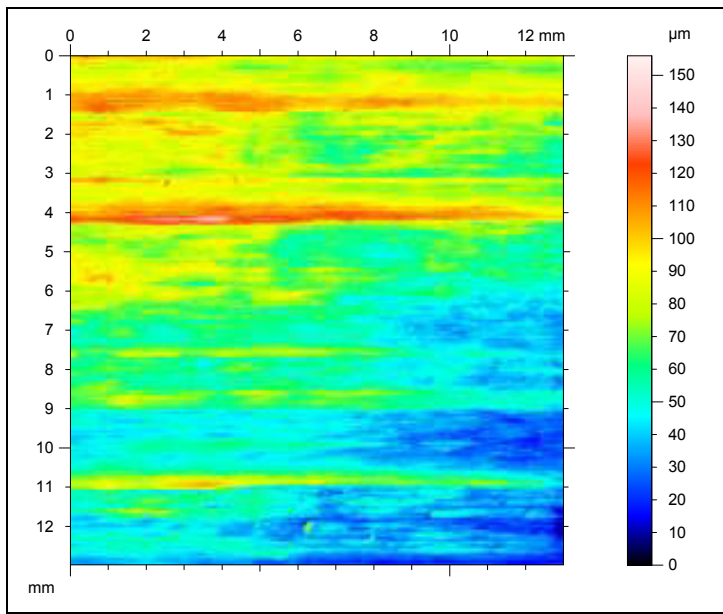
Waviness Parameters, Gaussian filter, 2.5 mm

Wa = 1.38 μm +/- 0.45 μm
Min: 0.544 μm / Max: 2.52 μm
Wa: Arithmetic Mean Deviation of the waviness profile.

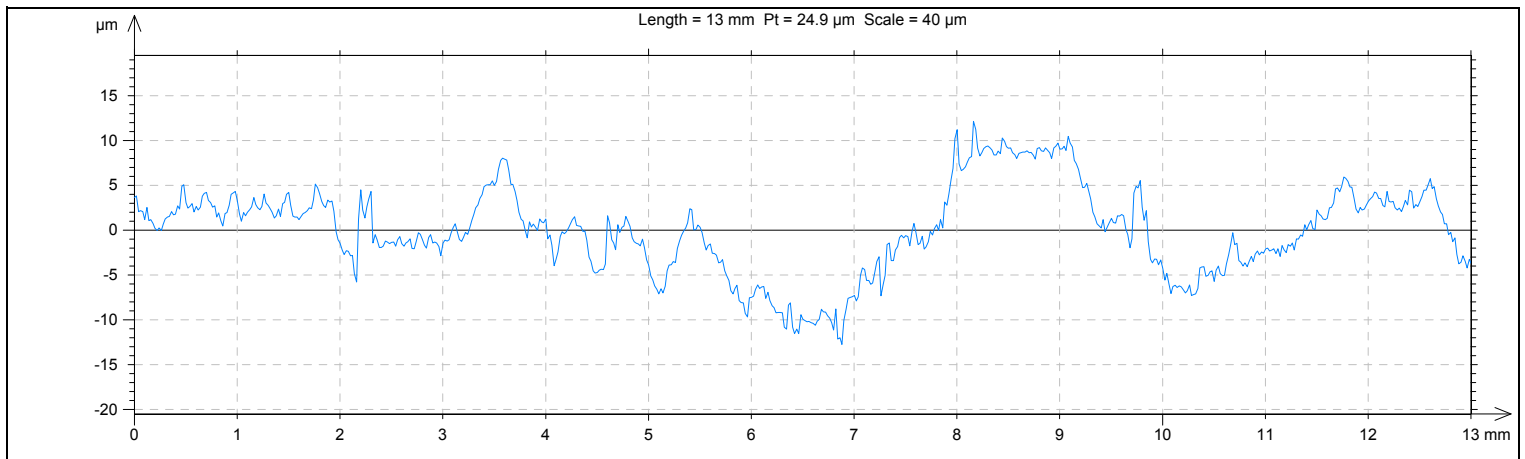
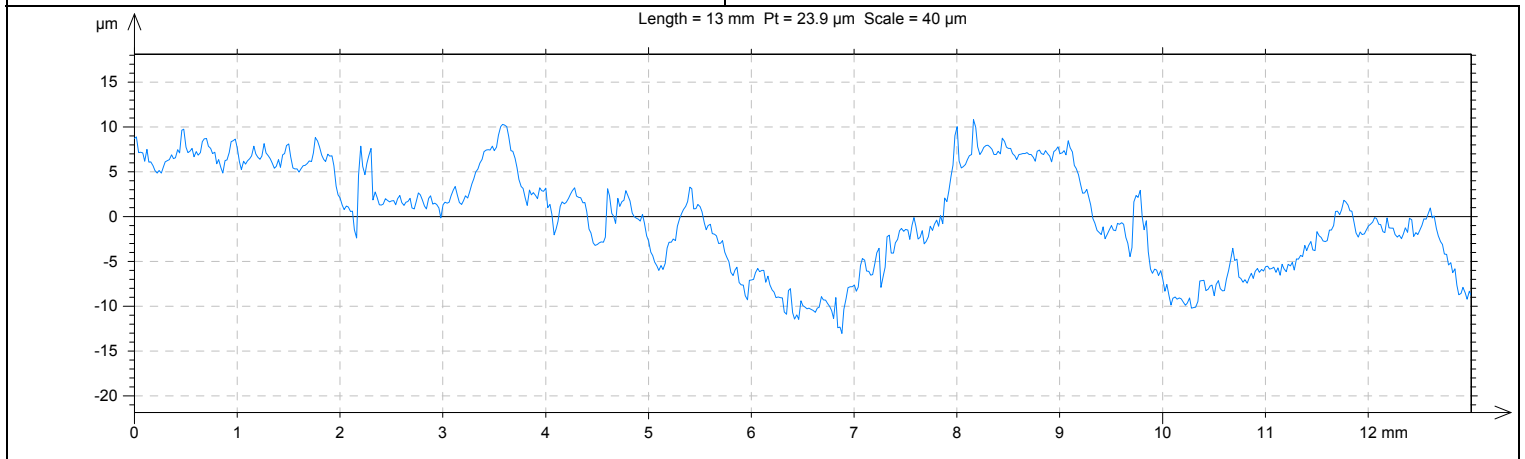
Wt = 5.87 μm +/- 1.74 μm
Min: 2.29 μm / Max: 9.67 μm
Wt: Total Height of waviness profile.

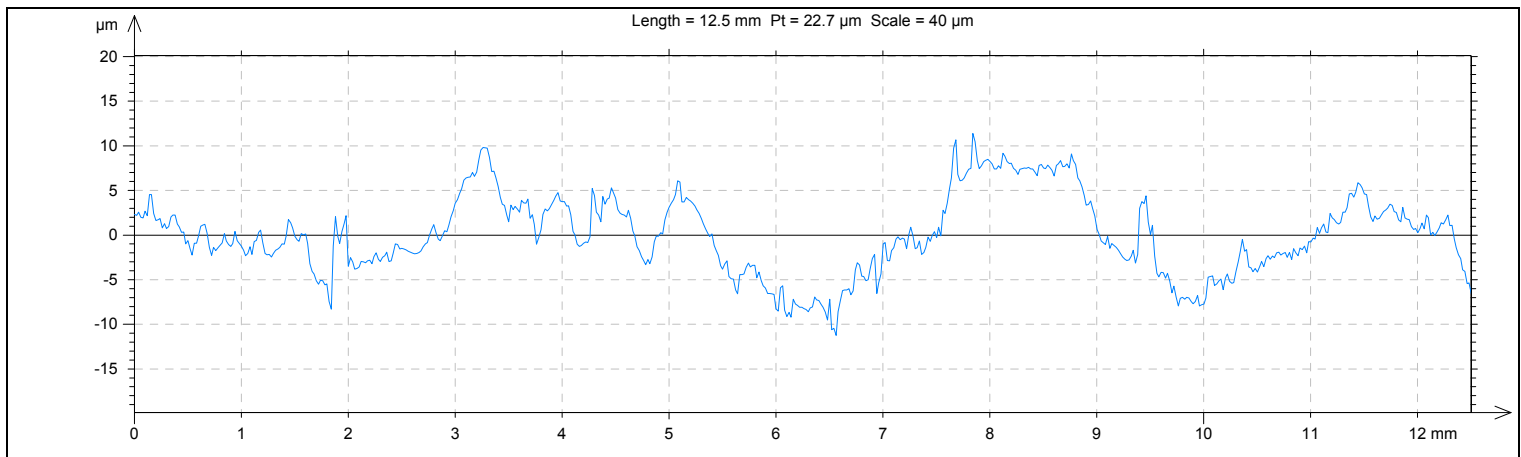
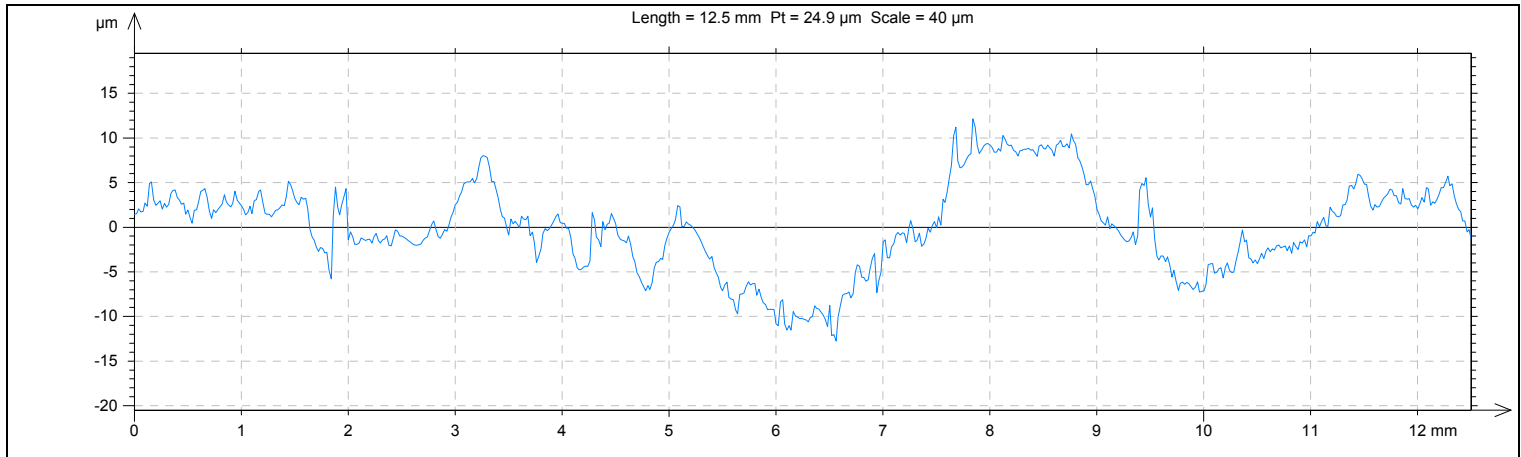
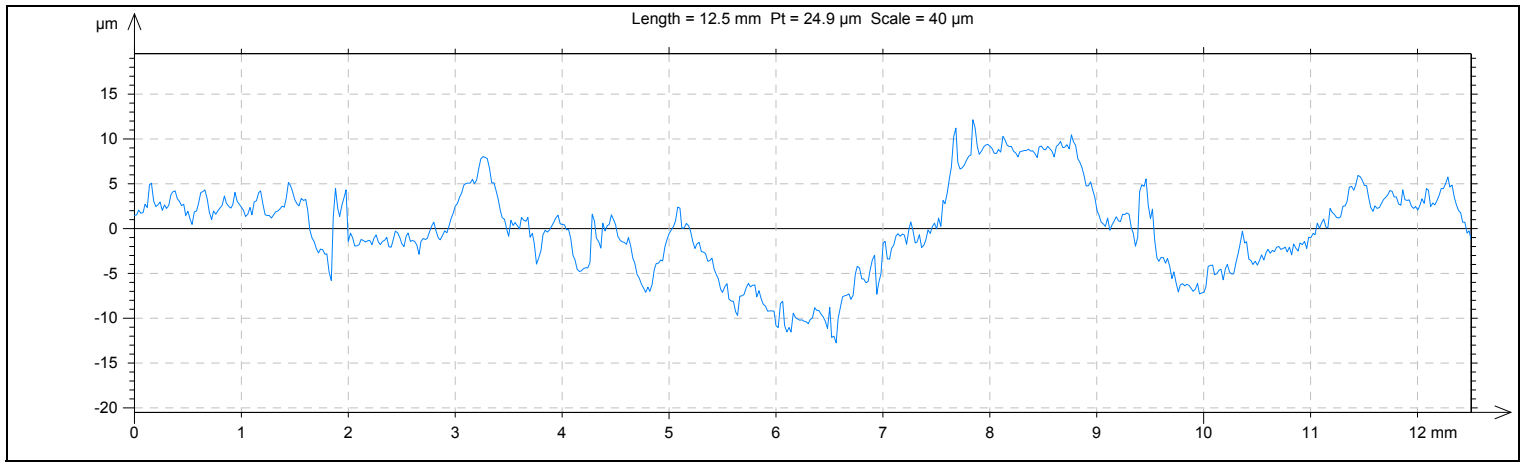
Wz = 2.54 μm +/- 0.674 μm
Min: 1.13 μm / Max: 3.72 μm
Wz: Maximum Height of waviness profile.

WSm = -1.#J mm +/- 1.#R mm
Min: 0.72 mm / Max: 12.2 mm
WSm: Mean Width of the waviness profile elements.

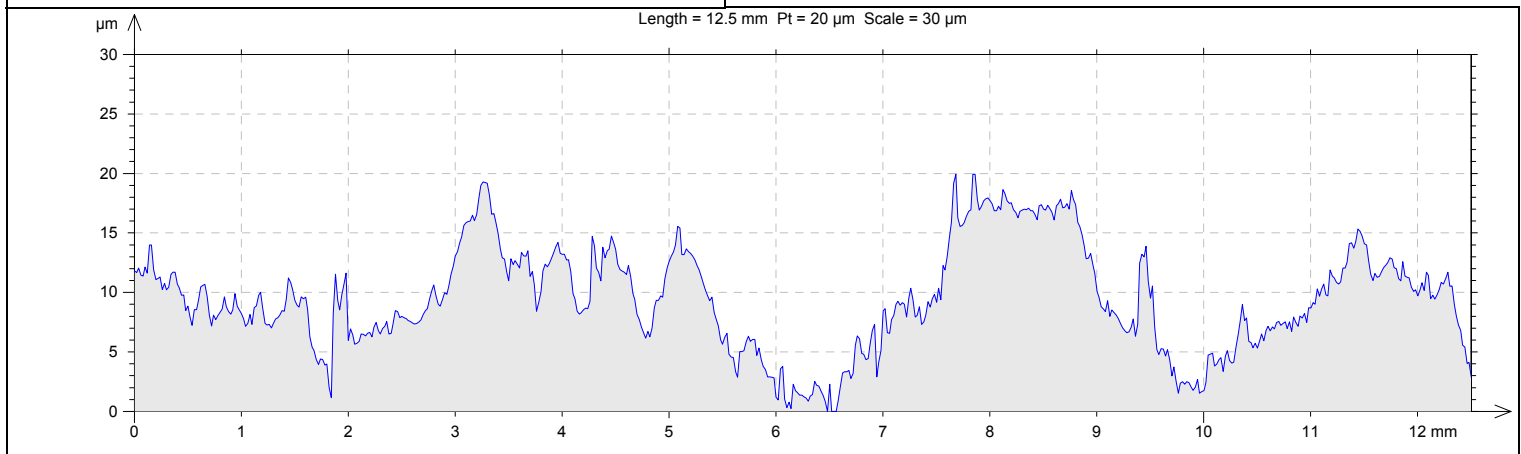


Profil 1





Zakladni profil 1



Parameters calculated on the profile Vz 1_1 > ... > Thresholded 0.5 - 99.5 %

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

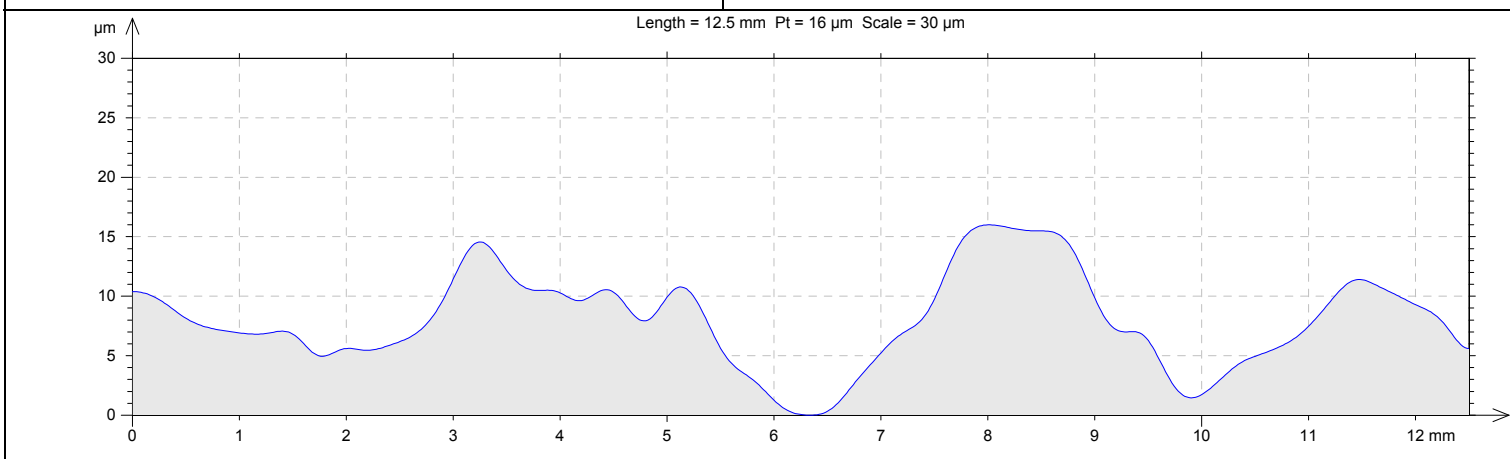
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 0.959 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rt = 9.39 μm
Rt: Total Height of roughness profile.
Rz = 5.05 μm
Rz: Maximum Height of roughness profile.
RSm = 0.282 mm
RSm: Mean Width of the roughness profile elements.

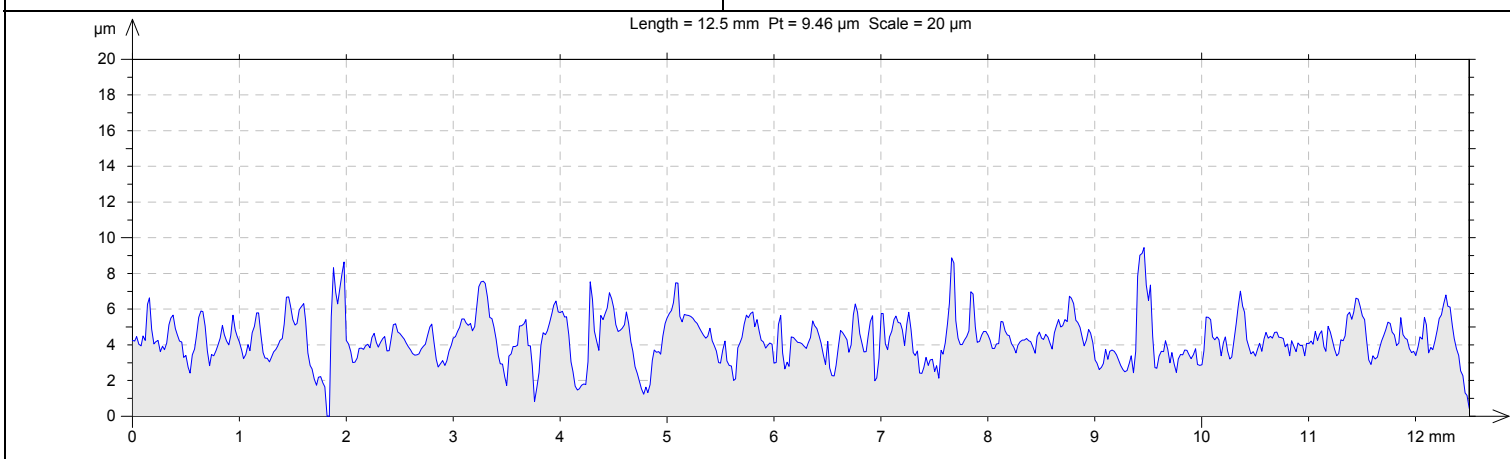
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 3.15 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wt = 16 μm
Wt: Total Height of waviness profile.
Wz = 4.94 μm
Wz: Maximum Height of waviness profile.
WSm = 3.68 mm
WSm: Mean Width of the waviness profile elements.

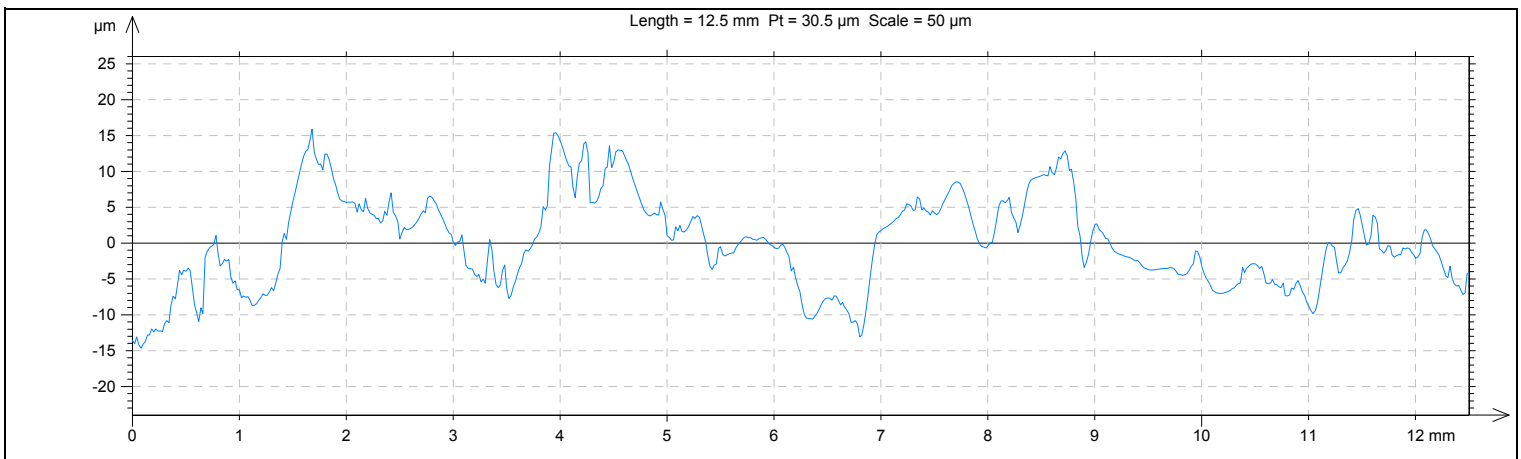
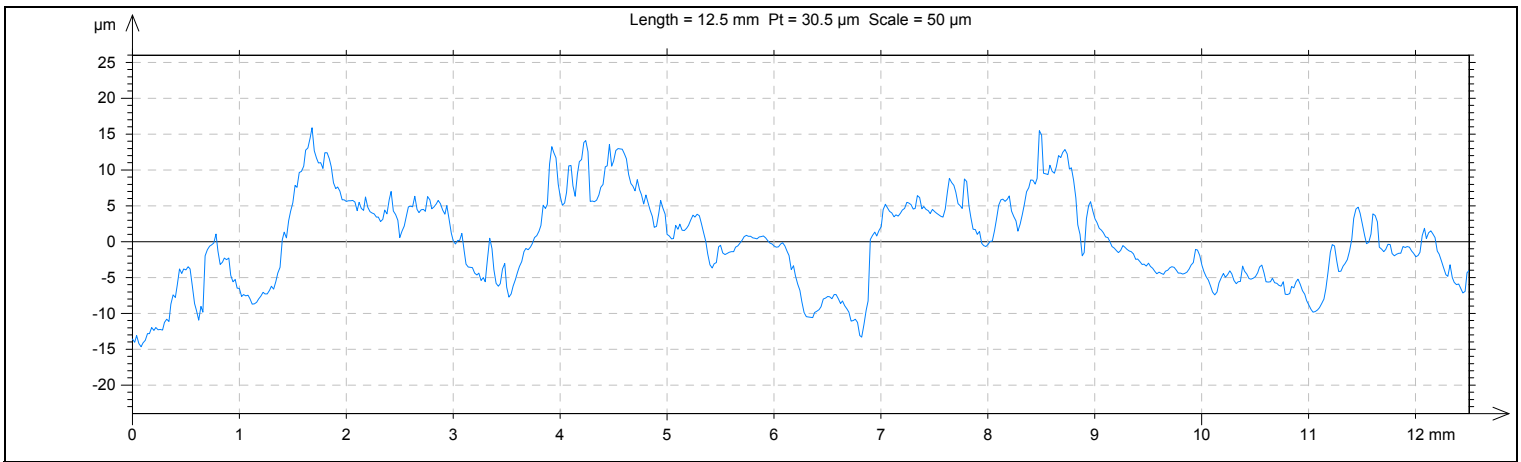
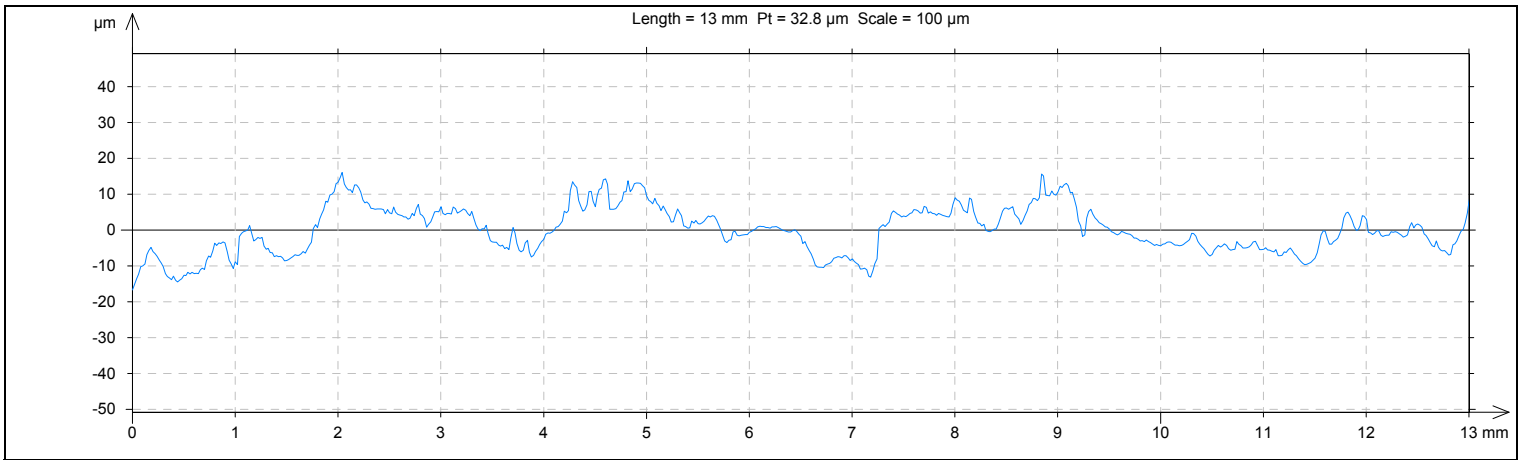
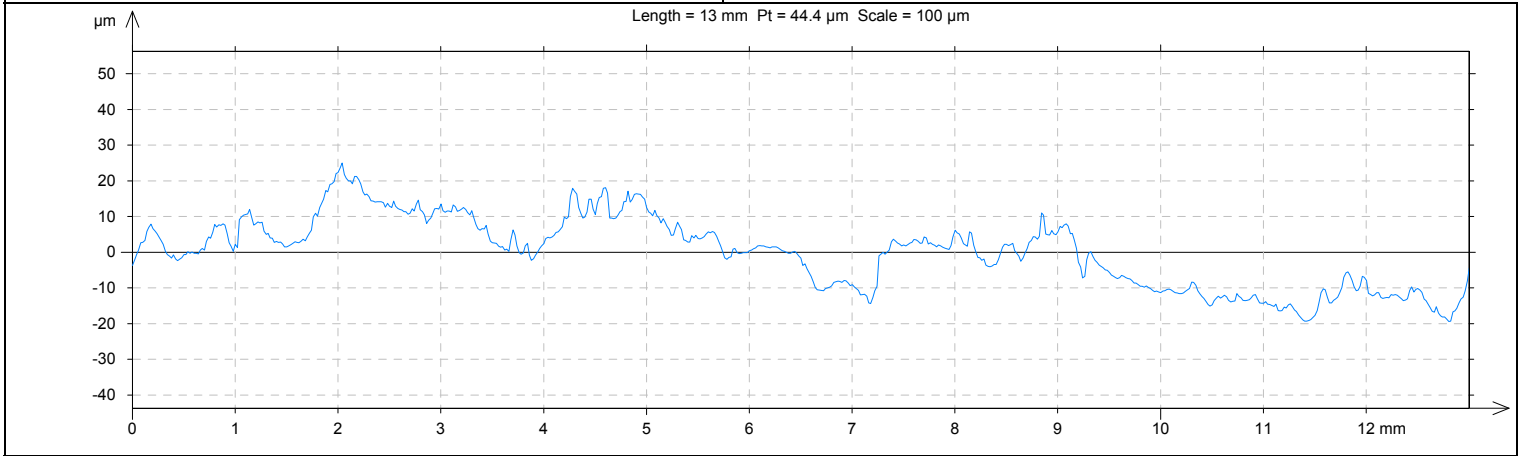
Profil 1 vlnitosti povrchu cut of 0.8

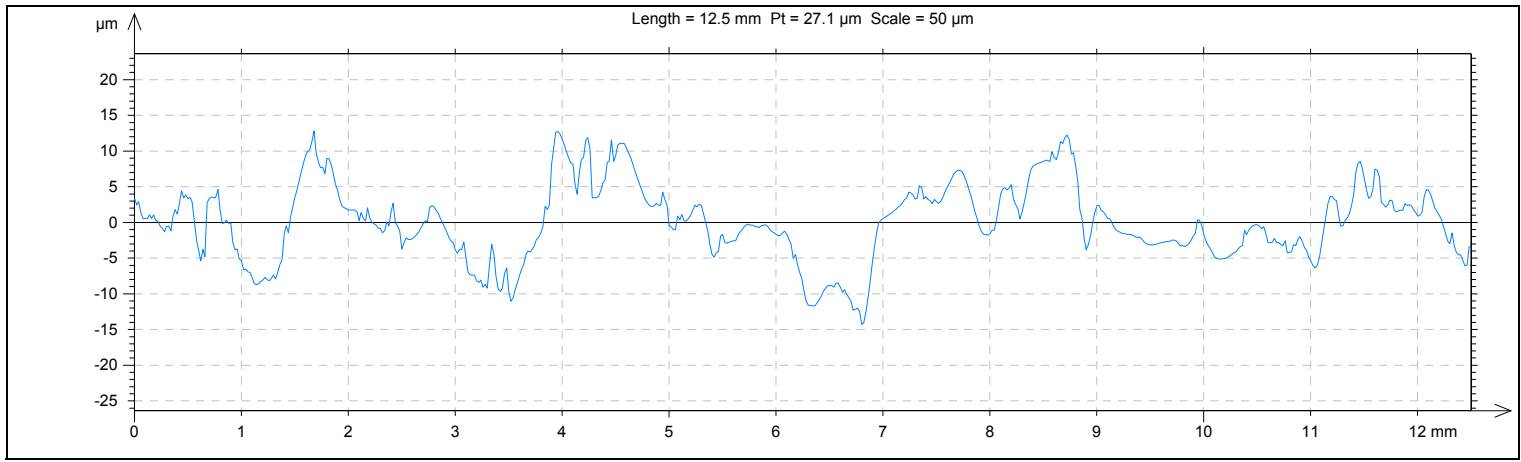


Profil 1 drsnosti povrchu cut of 0.8

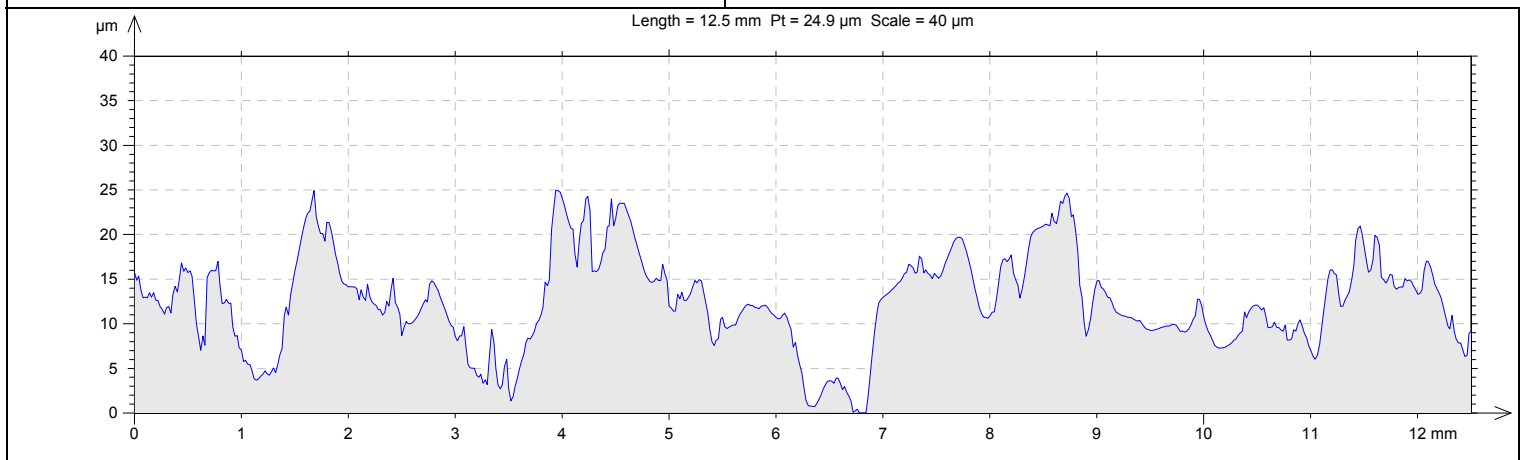


Profil 2





Zakladni profil 2



Parameters calculated on the profile Vz 1_1 > ... > Thresholded 0.5 - 99.5 %

- * Parameters calculated as average value of all sampling lengths.
- * A microroughness filtering is used, with a ratio of 2.5 μm .

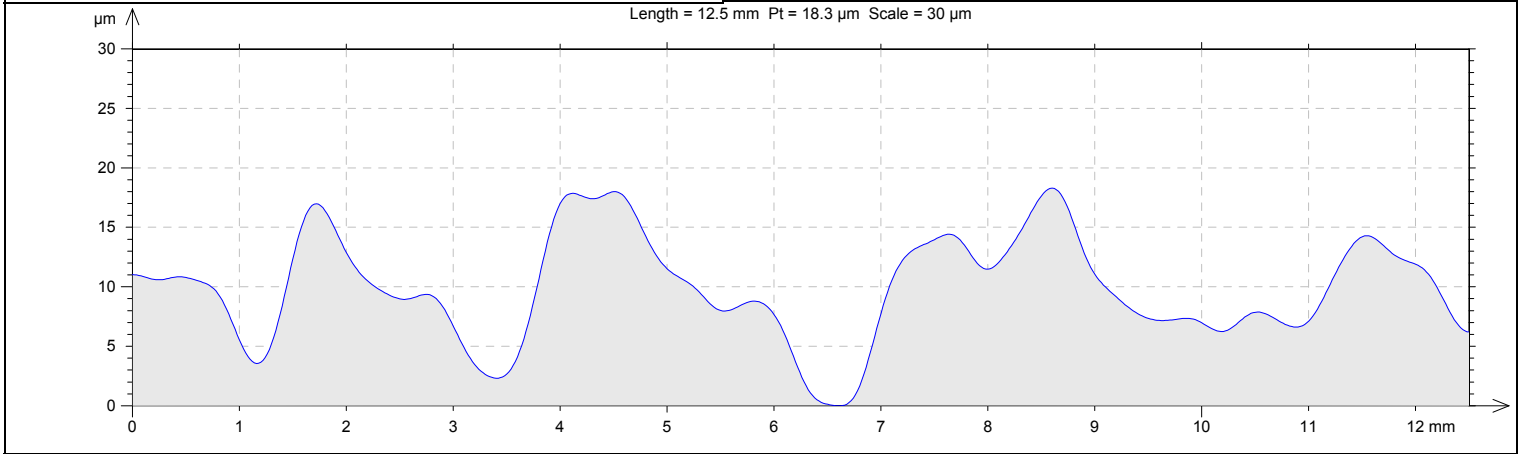
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.5 μm
 Ra: Arithmetic Mean Deviation of the roughness profile.
 Rt = 12.9 μm
 Rt: Total Height of roughness profile.
 Rz = 7 μm
 Rz: Maximum Height of roughness profile.
 RSm = 0.4 mm
 RSm: Mean Width of the roughness profile elements.

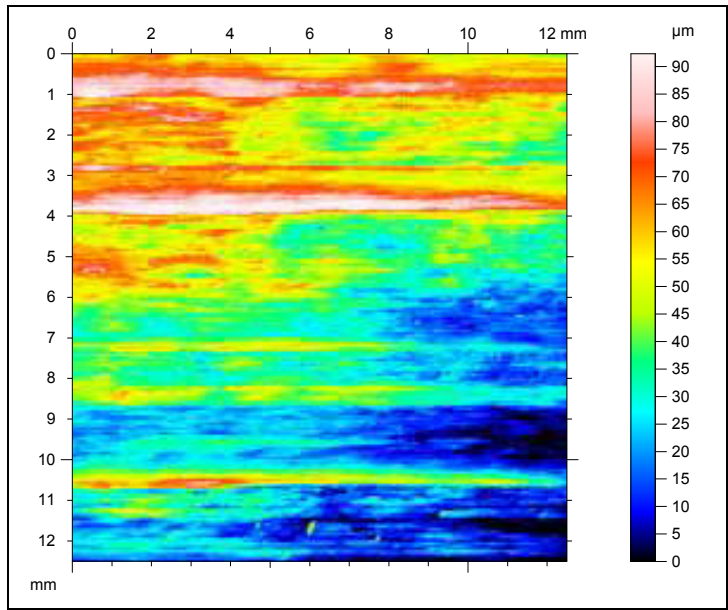
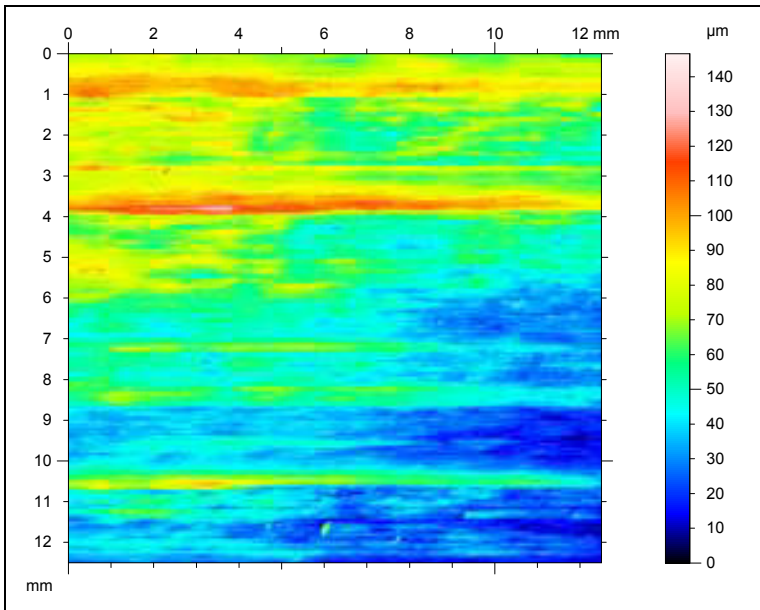
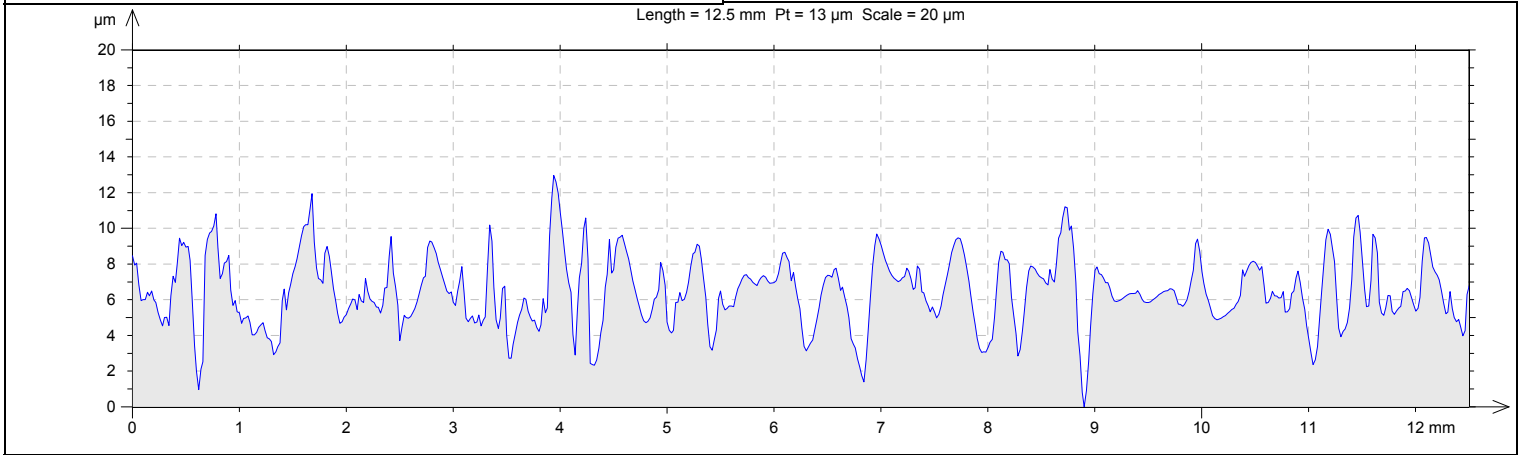
Waviness Parameters, Gaussian filter, 0.8 mm

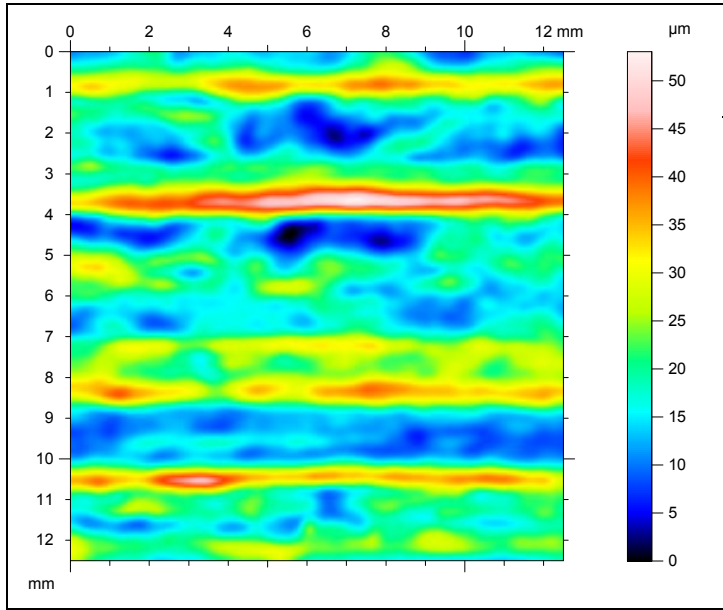
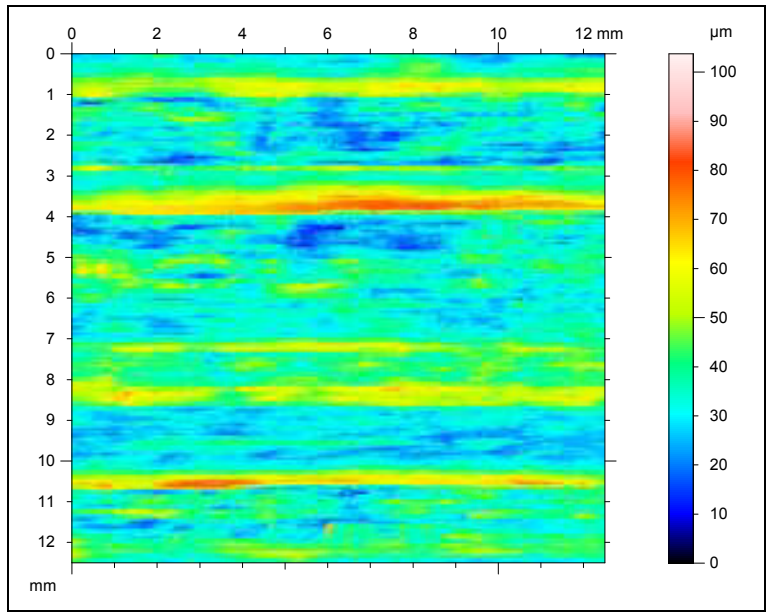
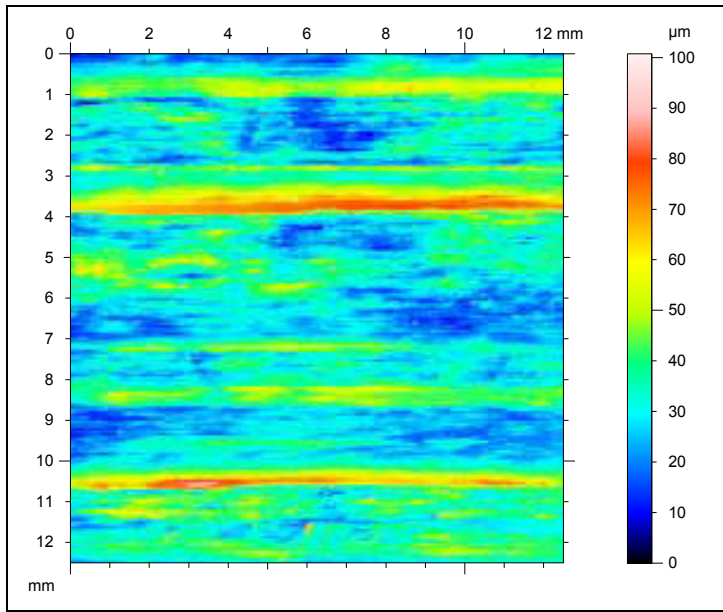
Wa = 3.48 μm
 Wa: Arithmetic Mean Deviation of the waviness profile.
 Wt = 18.2 μm
 Wt: Total Height of waviness profile.
 Wz = 6.93 μm
 Wz: Maximum Height of waviness profile.
 WSm = 2.79 mm
 WSm: Mean Width of the waviness profile elements.

Profil 2 vlnitosti povrchu cut of 0.8



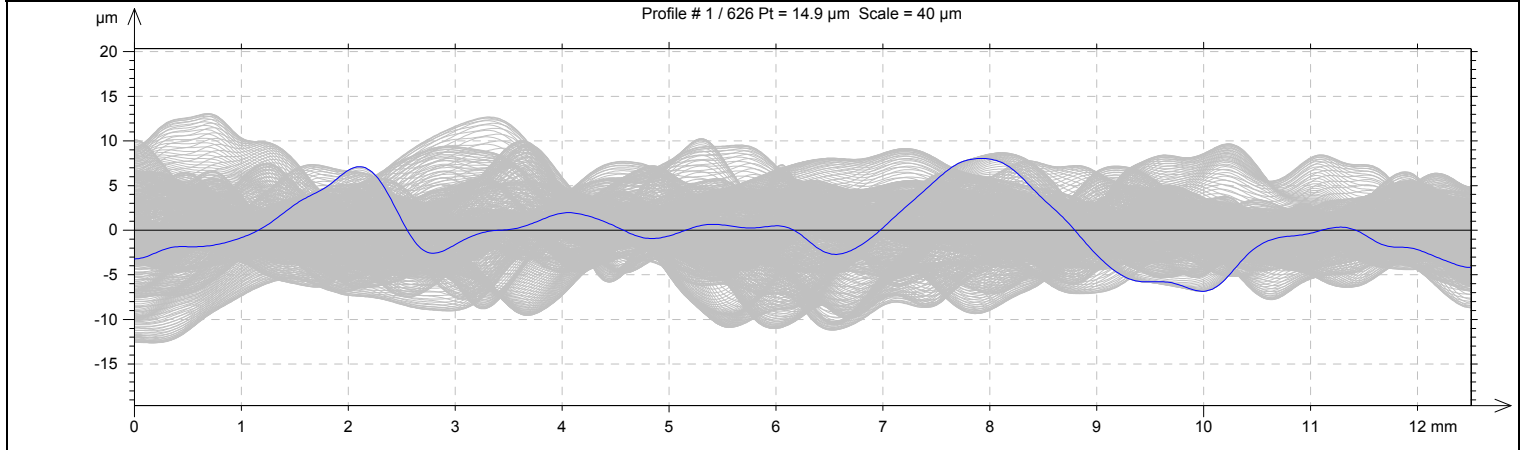
Profil 2 drsnosti povrchu cut of 0.8





Plocha vlnitosti cut of 0.8

Vsechny profily vlnitosti z predchozi plochy cut of 0.8



Parameters on the series of profiles Vz 1_1 > ... > Converted to a series
The series contains 626 profiles.

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 2.6 μm +/- 0.834 μm
Min: 0.953 μm / Max: 4.5 μm
Wa: Arithmetic Mean Deviation of the waviness profile.

Wt = 13 μm +/- 3.91 μm
Min: 4.44 μm / Max: 21.4 μm
Wt: Total Height of waviness profile.

Wz = 2.88 μm +/- 0.815 μm
Min: 1.36 μm / Max: 4.6 μm
Wz: Maximum Height of waviness profile.

WSm = 3.61 mm +/- 1.56 mm
Min: 1.1 mm / Max: 11.2 mm
WSm: Mean Width of the waviness profile elements.